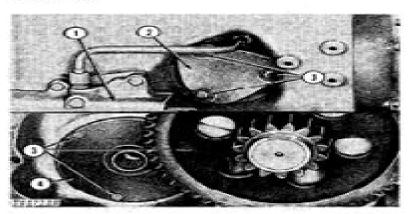
#### DRIVEN SHAFT GEAR AND BEARINGS

#### Removal



t—Winch Control Valve 2 - Retainer

3-Cap Serews 4-Left Bearing Quill

Fig. 21-Retainer and Left Bearing Out

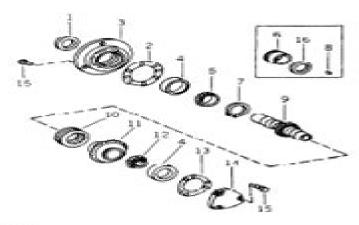
NOTE: It is necessary to remove the winch from the unit to service the driven shaft, gear and bearings.

Remove winch housing cover (Fig. 1).

Remove cap screws (3, Fig. 21) and remove left bearing quill (4) and retainer (2).

Pull driven shaft assembly out of housing.

#### Repair



277-22-23

1-OII Seal 2-Shim (as required) 2-Left Bearing Quitt

4-Bearing Cup -Bearing Cone

-2428下的) Signature (

7-Retaining Ring -Woodruff Key -2426761

9- Driven Shaft 10-Shifter Coller

11 - Original Gent 12-Bearing Cone

13-Shim (as required)

1-4 - Charlestoner 15-Special Cap Screw

16-Shim (4 used)

Fig. 22-Driven Shaft Assembly

Refer to Fig. 22 during disassembly and assembly.

Disassemble the driven shaft.

Bearing cups (4, Fig. 22) can be removed with a slide hammer if necessary, for servicing.

All parts must be clean to permit effective inspection.

Bearings that have been in service must be thoroughly washed in volatile mineral spirits.

NOTE: Never spin dry bearings with compressed air. Do not turn bearings if they are not lubricated.

623 [10]

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**RJ Alexander** 

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#### **Table of Contents John Deere 640repair Manual**

- 1. Understanding the eBook John Deere 640repair Manual
  - The Rise of Digital Reading John Deere 640repair Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying John Deere 640repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an John Deere 640repair Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from John Deere 640repair Manual
  - Personalized Recommendations
  - John Deere 640repair Manual User Reviews and Ratings
  - John Deere 640repair Manual and Bestseller Lists
- 5. Accessing John Deere 640repair Manual Free and Paid eBooks
  - o John Deere 640repair Manual Public Domain eBooks
  - o John Deere 640repair Manual eBook Subscription Services

- o John Deere 640repair Manual Budget-Friendly Options
- 6. Navigating John Deere 640repair Manual eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - John Deere 640repair Manual Compatibility with Devices
  - o John Deere 640repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of John Deere 640repair Manual
  - Highlighting and Note-Taking John Deere 640repair Manual
  - Interactive Elements John Deere 640repair Manual
- 8. Staying Engaged with John Deere 640repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers John Deere 640repair Manual
- 9. Balancing eBooks and Physical Books John Deere 640repair Manual
  - Benefits of a Digital Library
  - $\circ$  Creating a Diverse Reading Collection John Deere 640repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 640repair Manual
  - Setting Reading Goals John Deere 640repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 640repair Manual
  - Fact-Checking eBook Content of John Deere 640repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
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