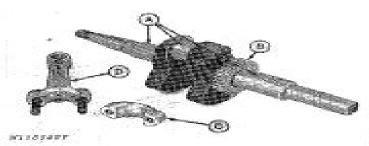
Inspecting Crankshaft and Connecting Rod



A—Bearing Surfaces

B—Crankshaft Gear

C-Connecting Red Cap D-Connecting Red

Fig. 30-bispecting Cranistralt, Connecting Rod, and Cap.

 Clean and inspect bearing surfaces (A, Fig. 30) on crankshaft, connecting rod (D), and cap (C). Replace parts if badly scored.

Inspect crankshaft gear (B) for cracked or broken teeth. Replace gear if necessary.

NOTE: Replace trankshaft if it is bent or broken. Do not attempt to straighten or weld trankshaft.

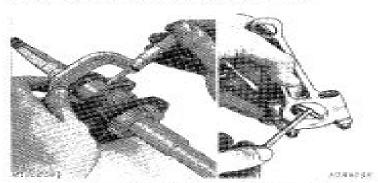


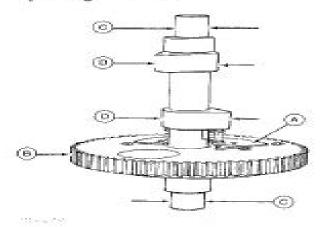
Fig. 31-Medicating Criminishoff

Fig. 32-Moscuring Connecting Rod

Bolt rod cap to connecting rod and torque to correct specifications (see Group 40).

4. Measure both bearing surfaces on crankshaft, Fig. 31. Compare this measurement with crankshaft bearing measurements in cylinder block and cylinder cover. See Group 40 for new part dimensions and wear tolerance. Replace parts if necessary. Measure connecting rod journal and connecting rod. Fig. 32. See Group 40 for new part dimensions and wear tolerance. Replace parts if necessary.

Inspecting Camshaft



A—Compression Release Mechanism B—Comstatt Geor C—Bearing Surfaces D—Lobes

Fig. 33-Inspecting Camehall

Check operation of mechanical-type compression release mechanism (A, Fig. 33) if camebatt is so equipped. All parts should operate freely. If parts are worn badly, the entire camebaft must be replaced.

Inspect camshaft gear (B) for worn or broken teeth. Replace camshaft if damaged.

 Inspect and measure bearing surfaces (C) and lobes (D) at points shown, using a micrometer. See Group 40 for new part dimensions and wear tolerances.

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