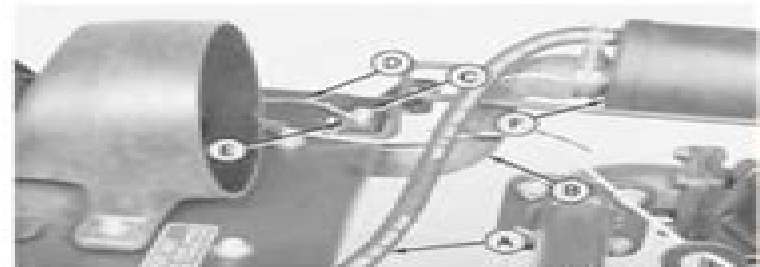


20. Install coolant recovery tank (F), clamp (E), ground wire (D)(Early Models) and cap screw (C).

21. Connect hoses (A and B).

- A—Upper Radiator Hose
- B—Radiator Inlet Hose
- C—Cap Screw
- D—Headlight Ground Wire (Early Models)
- E—Clamp
- F—Coolant Recovery Tank



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22. Install clamp (E) and cap screw (D).

23. Connect hoses (A—C).

- A—Air Cleaner Hose
- B—Water Pump Inlet Hose
- C—Water Pump Outlet Hose
- D—Cap Screw
- E—Clamp



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24. Install fuel/water separator. Tighten cap screws to 20 N·m (180 lb-in.).

25. Connect fuel injection pump inlet hose (B) and leak-off hose (A).

26. Turn drain plug (C) and air vent plug clockwise to close.

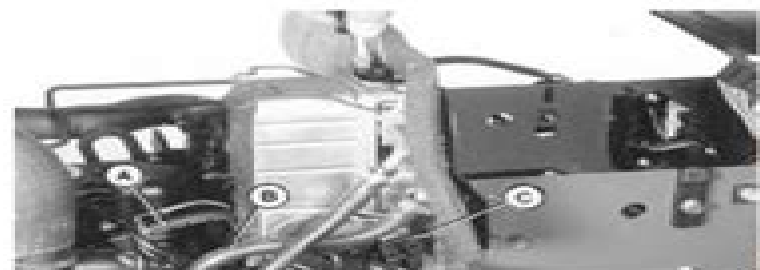
27. Install battery base and battery.

28. Close drain valve and fill radiator with proper coolant until coolant is 13—25 mm (0.500—1 in.) below bottom of filler neck. (See Engine Coolant in Section 10, Group 25.)

29. Bleed the fuel system. (See Section 220, Group 11.)

30. Adjust slow and fast idle. (See Section 220, Group 11.)

31. Install side panels and grille.



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# John Deere 430 Diesel Manual

**Ying-Ying Zheng**



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