

Stroke Control Valve Disassembly and Inspection

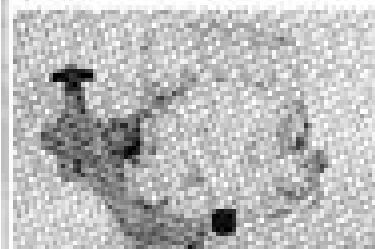
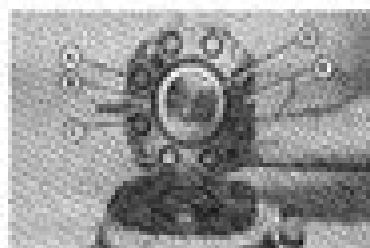


Fig. 70 Mount Pump on Back Flange

1. Thoroughly clean the outside surface of the pump housing and stroke control valve assembly.
2. Install the pump on the J2410B&B Back Flange (Fig. 70).
3. Loosen the plugs, mark the desired screw, adjust main plug, and adjust valve.



- A - Stroke Control Valve Housing
- B - O-Ring
- C - Packing (if used)
- D - Stroke
- E - Packing (if used)

Fig. 72 Remove Stroke Control Valve Assembly

4. Remove four (4) screws to remove the stroke control valve housing (A, Fig. 72).
5. Inspect and discard the O-ring (B) and packing (C and E).
6. Keep spring (D) with stroke control valve housing for use at assembly.



Fig. 73 Remove Special Plug

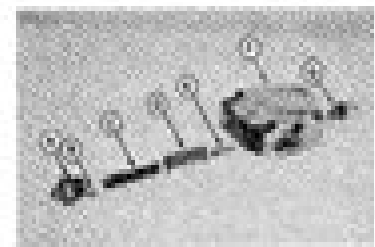
7. Remove the stroke control valve (Fig. 73).



- A - Backup Ring
- B - O-Ring
- C - Spring
- D - Spring Guide

Fig. 74 Remove Stroke Control Valve

8. Remove O-rings (B and C, Fig. 74) and backup ring (A).



- A - Adjustment Plug
- B - Spring Washer
- C - Spring
- D - Spring Guide
- E - Stroke Control Valve
- F - Stroke Control Valve Housing
- G - Special Plug and Manual Override Screw

Fig. 75 Remove Stroke Control Valve

IMPORTANT: The special plug is the stop for stroke control valve stems. To prevent spring from putting the stems and damaging the O-rings, remove adjustment plug before removing special plug.

9. Remove adjustment plug (A, Fig. 74) and special washer (B) from stroke control valve housing (F).
10. Remove spring (C), spring guide (D) and stroke control valve (E).
11. Remove special plug and manual override screw (G).

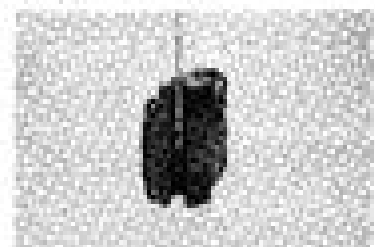


Fig. 76 Remove Stroke Control Valve Stem

NOTE: Cutaway section of a stroke control valve housing is shown.

IMPORTANT: DO NOT use a punch to remove the stroke control valve stems because it can damage the stems.

12. Carefully drive out the stroke control valve stems (Fig. 76) using a wooden block.

John Deere 410 Backhoe Service Manual

Huangqi Zhang



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Table of Contents John Deere 410 Backhoe Service Manual

1. Understanding the eBook John Deere 410 Backhoe Service Manual
 - The Rise of Digital Reading John Deere 410 Backhoe Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 410 Backhoe Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere 410 Backhoe Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 410 Backhoe Service Manual
 - Personalized Recommendations
 - John Deere 410 Backhoe Service Manual User Reviews and Ratings
 - John Deere 410 Backhoe Service Manual and Bestseller Lists
5. Accessing John Deere 410 Backhoe Service Manual Free and Paid eBooks
 - John Deere 410 Backhoe Service Manual Public Domain eBooks
 - John Deere 410 Backhoe Service Manual eBook Subscription Services
 - John Deere 410 Backhoe Service Manual Budget-Friendly Options
6. Navigating John Deere 410 Backhoe Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- John Deere 410 Backhoe Service Manual Compatibility with Devices
- John Deere 410 Backhoe Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere 410 Backhoe Service Manual
 - Highlighting and Note-Taking John Deere 410 Backhoe Service Manual
 - Interactive Elements John Deere 410 Backhoe Service Manual
- 8. Staying Engaged with John Deere 410 Backhoe Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere 410 Backhoe Service Manual
- 9. Balancing eBooks and Physical Books John Deere 410 Backhoe Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere 410 Backhoe Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 410 Backhoe Service Manual
 - Setting Reading Goals John Deere 410 Backhoe Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 410 Backhoe Service Manual
 - Fact-Checking eBook Content of John Deere 410 Backhoe Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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