

1-Cap Screw (9 used):

2-Oil Filler Cap

5 - Packing

4-Retainer (2 used)

5 O-Ring Packing (2 used)

6-Bushing (2 used)

7-Cap Screw (4 used)

6-Operated Pin-

9-Phug

10-O-Ring Packing (2 used)

11—Remote Cylinder Outlet Adapter

12-Gasket

13-Cap Screw

16- Special Aluminum Washer (2 weed)

17-Neutral Start Switch

18-O-Ring Packing 19-Rate-of-Drop Screw

20-Herr. Nut 21-Plug (2 weed)

22-O-Ring Packing (2 used)

23-Plain Washer

24-Spring

25-Flow Control Valve

29-Load Selector Lever

30-Washer

21-Hea. Jam Nut.

32-O-Ring Packing

33 - Galecter Arm Shaft Buchings

34-Phug

35-O-Ring Packing

36-Load Selector Arm

37-Giantest

38 Reckshoft Housing

Fig. 6-Rockshaft Housing

Examine rockshaft control lever and quadrant using Fig. 7 as a guide.

Replace any damaged or worn parts.

Check rockshaft friction spring washers for wear or flattened condition.

#### Rockshaft Cylinder and Valve Housing (Fig. 3)

Slide valve seats (small end first) into pressure and discharge valve bores. Install valves (smaller diameter first) in seats. Place sleeve (chamfered end first) behind valves and install valve springs.

With packing on outside of valve plugs and packing and back-up ring inside, secure plugs in valve bores with retaining rings. Use care when inserting valve in valve plug.

# John Deere 401b Manual

Jessica J Manson

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