

# INSPECTION AND REPAIR



Fig. 135-32-21-1: Inspect Input Shaft and Gear

Inspect the input shaft and gear (Fig. 135-32-21-1) for damage or excessive wear. Replace parts as necessary. Install a new O-ring seal on the input shaft.



Fig. 135-32-21-2: Inspect Output Shaft and Gear

Check gear mesh assembly (Fig. 135-32-21-2) for damage or excessive wear. Be sure the output mesh fits in the shaft. Install a new O-ring seal on the gear. Replace other parts as needed.

Inspect planetary gear output shaft, oil seals, and differential input pinion shaft parts for damage or excessive wear. Replace parts as necessary. It will not be necessary to remove bearing from shaft or bearing caps from transmission case unless parts are to be replaced.

It is necessary to replace the differential input pinion shaft, the differential input gear shaft, and the planetary gear shaft and the differential ring gear are supplied in individual sets. Use both gears.

# REPAIR

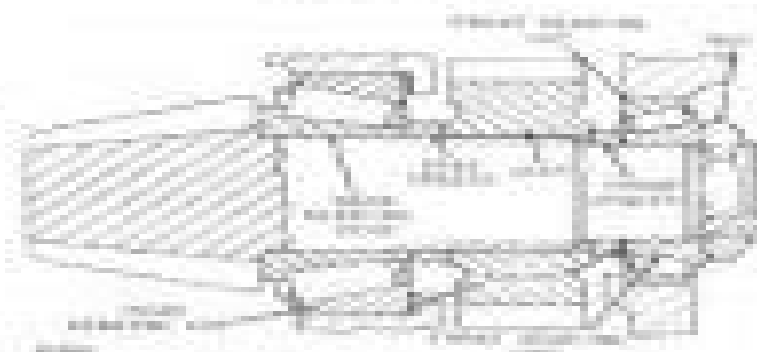


Fig. 135-32-21-3: Disassemble Input Shaft

Install new bearing cap and oil seal to input shaft (Fig. 135-32-21-3).

Install the new bearing cap, oil seal, and pinion shaft assembly to the input shaft. Be sure the pinion shaft fits in the shaft.

It will not be necessary to remove bearing from shaft or bearing caps from transmission case unless parts are to be replaced.

Install the oil seal from the input shaft on the top view of the left-hand side of the transmission case. The difference will be the correct shaft pin in the seal before the new bearing cap.

Install the new bearing cap of transmission case.

Install the new bearing cap and oil seal (Fig. 135-32-21-4) and install the new pinion shaft. Install the new pinion shaft.

Inspect gear of transmission case and oil seal input pinion shaft through gear. Make sure gear and shaft are in the shaft and enough space for the gear to rotate in the shaft. Be sure the gear is in the shaft and the gear is in the shaft. Install the new bearing cap and oil seal. Install the new bearing cap and oil seal against the shaft and gear.

Install a new oil seal to the input shaft and gear.

# John Deere 4010 Service Manual

**Xiang Xie**



## **John Deere 4010 Service Manual:**

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