(7) Mount preassembled brake housing cover and fix with hexagon nuts (arrows).



- (8) Insert disc carrier so that all discs (inner discs) are mounted.
- # Ensure a correct installation position of the disc carrier - countersink/input flange contact to show outwards (arrow).



- (9) Bring brake housing cover to contact position evenly by hexagon nuts and hexagon screws, then fix it finally.
- Hereby install disc carrier accordingly, to ensure all inner discs remain mounted.
 - Tightening torque (M10/8.8) :

4.69 kgf · m (33.9 lbf · ft)



Hyundai Hb90 Hb100 Backhoe Loader Service Repair Manual

Rachel S Tattersall

Hyundai Hb90 Hb100 Backhoe Loader Service Repair Manual:

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