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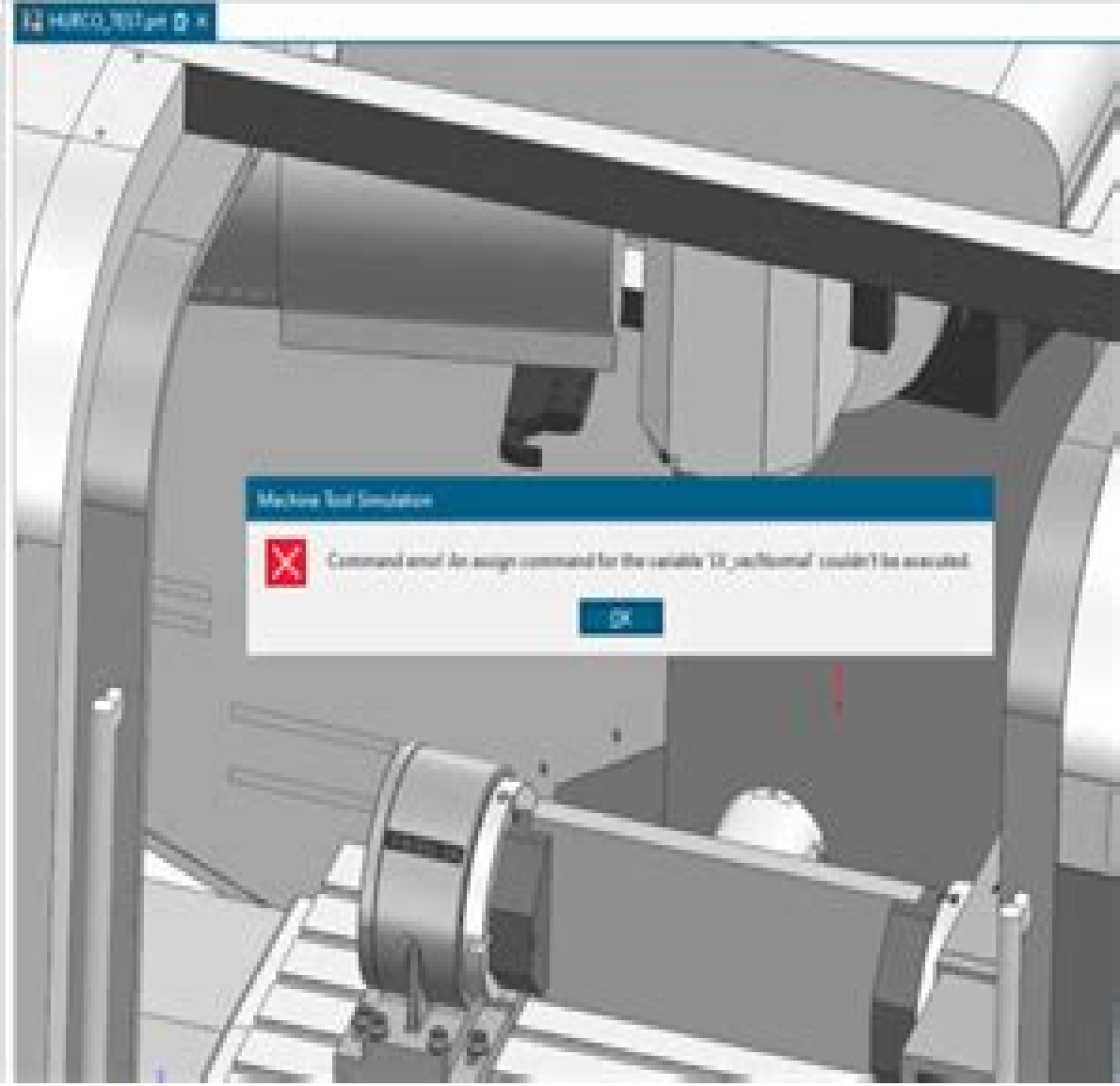
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Main

Status

NC Program - TEST.PRG.ncf

```
13 G20 G0,  
14 G17 AB,  
15 G14 M120  
16 G16 M140  
17 (Tool Number : 1)  
18 (Tool Name : P1111)  
19 (Tool Diameter : 16.0)  
20 (Tool Tip Radius : 0.00)  
21 (Tool Overhang : 75.00)  
22 (Gage Length : 75.00)  
23 G20 G00 M6  
24 G10 G54  
25 G12 G0 G90 X0, Y00,  
26  
27 (Feed in this format)  
28 G14 G00.2 X-37.847 Y-0.001 Z0.0 A90.00,  
29  
30 (Rot in this format)  
31 G14 G00.2 X0.0 Y0.0 Z0.0 B0.000, 10,  
32 G15 G03.1  
33  
34  
35  
36  
37 G16 G0001 M0  
38 G10 G17 X-37.847 Y-0.001  
39 G00 G43 Z0.0 M1  
40 G17 M0  
41 G04 Z75,  
42 G11 G00 X0 Y00 G10000
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