

# TRANSMISSION ASSEMBLIES

## CLUTCH

The master clutch assembly is composed of two dry, single-plate clutches, one for the tractor transmission drive and the other for the power-take-off drive.

The unit is controlled by one single pedal which, during the first part of its travel, disengages the main clutch (transmission) and in the following one, the power-take-off, but only when this attachment is directly driven by the engine (Independent power-take-off).

The three diagrams of Fig. 82 illustrate, respectively:

a) the clutch engaged; b) the main clutch disengaged; c) clutch completely disengaged.

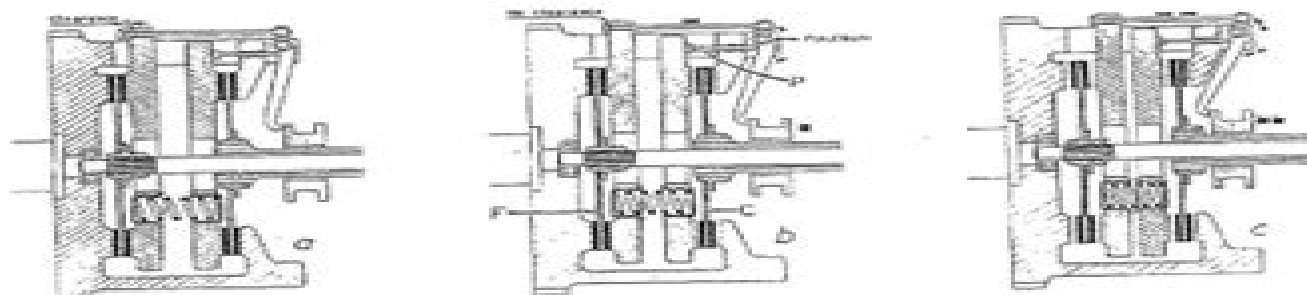


Fig. 82. - Clutch functional diagram.

a - engaged clutch.

b - main clutch, disengaged.

c - clutch, completely disengaged.

P - Power take-off driven plate - C - Gearbox driven plate - P - Lever pistons.

### Removal and stripping of clutch.

Removing the clutch assembly from tractor:

#### Parts to be removed.

The batteries.

The exhaust pipe.

The engine, with the front axle (Fig. 83).

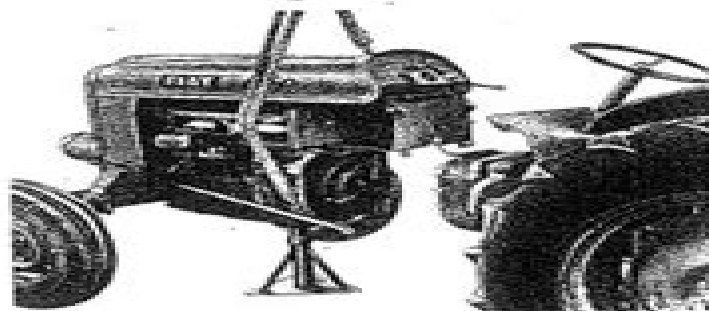


Fig. 83. - Removal of engine, with front axle.

### Operations and cautions.

Disconnect the following components:

— the hydraulic pump oil lines, the steering shaft lever longitudinal tie-rod, the board from the battery support and this support from the gearbox case, the accelerator pedal tie-rod from the transmission shaft, the electric cables central connection;

— fit two wooden wedges on the front axle, attach the engine assembly to a lift and place the gearbox case on a stand;

— remove the screws assembling the engine to the gearbox and facilitate the removal by actuating the clutch pedal.

**Note.** - To pull the flywheel inner pilot bearing use tool A. 619027.

B

# Fiat Tractors 411r Service Manual

**SB Merriam**



## **Fiat Tractors 411r Service Manual:**

## Whispering the Strategies of Language: An Emotional Quest through **Fiat Tractors 411r Service Manual**

In a digitally-driven earth wherever displays reign great and immediate transmission drowns out the subtleties of language, the profound secrets and emotional nuances hidden within words frequently go unheard. Yet, located within the pages of **Fiat Tractors 411r Service Manual** a fascinating fictional prize blinking with organic emotions, lies a fantastic quest waiting to be undertaken. Penned by an experienced wordsmith, that wonderful opus attracts visitors on an introspective journey, lightly unraveling the veiled truths and profound affect resonating within the fabric of each word. Within the emotional depths with this emotional review, we can embark upon a honest exploration of the book is key themes, dissect its interesting writing type, and yield to the powerful resonance it evokes serious within the recesses of readers hearts.

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