



Fig. 44.5. - Sectional views of transmission and epicyclic speed reduction units.

C₁. Self-locking screws securing the standard reduction-unit ring gear - C₂. Self-locking screws securing subsidiary reduction-unit carrier - C₃. Capscrews securing the subsidiary reduction-unit cover - C₄. Capscrews and stud nuts securing clutch-transmission and transmission housing - C₅. Cap screws securing the shifter fork support - 1. Spacer between transmission bearings - 2. Standard reduction-unit shaft bar - 3. Subsidiary reduction-unit shaft bar - 4. Standard reduction-unit engagement collar - 5. Subsidiary reduction-unit engagement collar - 6. Poppet balls - 7. Poppet ball O/R springs - 8. Poppet ball O/R springs - 9. Locking ball for bars 13 and 14 - 10. Shifter fork (25) control lever - 11. Shifter fork for 1st speed gear and reverse - 12. Shifter fork (34) bar - 13. Reduction-unit selection lever - 14. Reduction-unit control lever return spring - 15. Gearshift lever retaining spring - 16. Shifter fork (25) lever - 17. 1st and 2nd speed gear shift fork.

Note. - Sectional views of transmission with subsidiary reduction unit engaged.

Inspections.

Refer to same topic on page 23.

Reassembly.

Refer to same topic on page 25, covering the transmission; as to the epicyclic speed reduction gear units, proceed as follows:

Parts to be mounted.

Standard speed reduction unit ring gear (21, Fig. 44.3).

Operations and notes.

Attach it to the clutch-transmission housing tightening the self-locking screws (C₁, Fig. 44.5) to a torque loading of 7.6-8.4 Agm (55-61 ft-lb).

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