

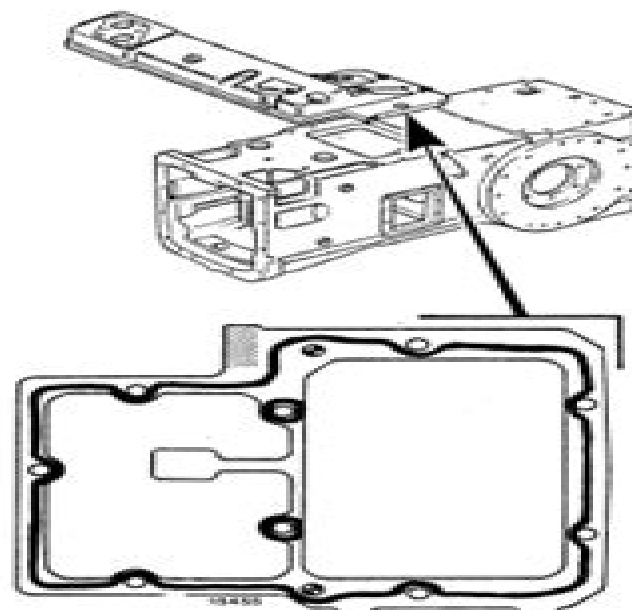
Supporting transmission driven shaft with tool 50026.
1. Driven shaft - 2. Tool 50026.

Install drive shaft and associated gears as follows:

- Install transmission driven shaft cover (5).
- Install transmission drive shaft (7, page 14) with gears; bushings, bearings, and shim (S-); shim thickness is determined as described on page 19. Install front cover (4) and flange (21, page 14), tightening capscrews to the specified torque.
- Assemble driven gears (12, page 14) and support on bench, using **grassofiat TUTELA G9** or other approved grease to hold rollers in seats on gears.
- Install splitter assy as shown on pages 14 and 20. Install shifter rods, relay rods, detent tube pipe, forks, sliding sleeves and transmission and PTO clutch engagement rods.



Installing transmission drive shaft cover
4. Drive shaft - 5. Cover.



Applying jointing compound for relay lever support cover installation on rear transmission housing.
Jointing compound types are indicated on page 6, section A.

Note - Cross hatched area must be left free from jointing compound.

- Clean and degrease mating surfaces and install transmission cover, applying one of the jointing compounds indicated on page 6, section A.

Assemble transmission housing with rear transmission housing, clean and degrease mating surfaces, and install transmission and splitter outer relay lever support cover, applying one of the jointing compounds indicated on page 6, section A.

Fiat 100 90 Service Manual

VM Jensen



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