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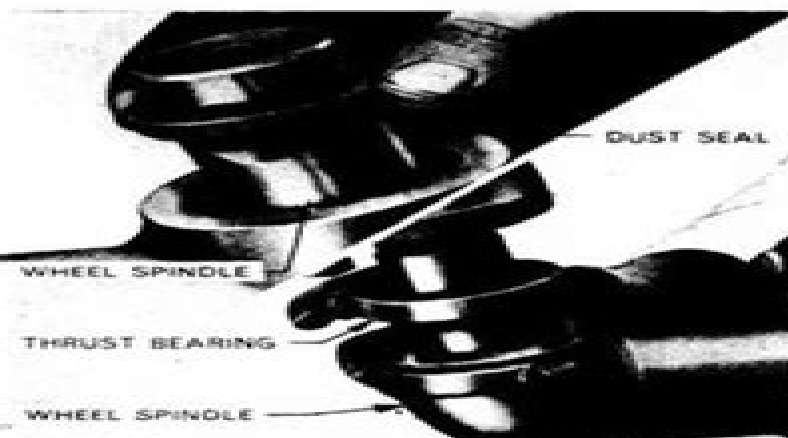


Fig. 2—Top view shows proper installation of dust seal on spindle after spindle is installed in axle extension. Lower view shows proper installation of thrust bearing on spindle prior to installing spindle in axle extension.

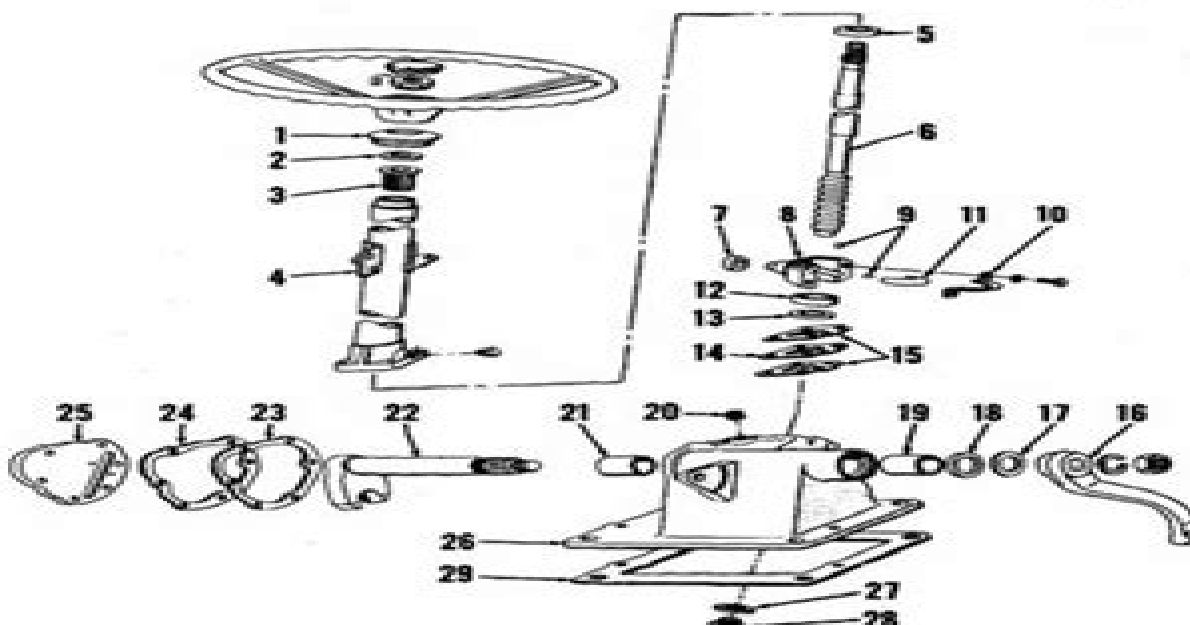


Fig. 3—Exploded view of steering gear unit of the type used on all manual steering models and on early 5100 models with power steering. Thirty-four 1/4-inch (6.35 mm) diameter steel balls are used in the assembly; 20 are used for steering shaft bearings and 14 are used in the ball nut (8) and tube (11) recirculating groove. Parts 27, 28 and 29 are not used on Models 5600, 5610, 6600, 6610, 7600 and 7610.

- | | | | |
|-----------------------|--------------------------|------------------|----------------------------------|
| 1. Crownnut | 9. Steel balls (1/4-in.) | 16. Steering arm | 23. Shims |
| 2. Dust seal | 10. Retainer | 17. End nut | 24. Gasket |
| 3. Bushing | 11. Tube | 18. Oil seal | 25. Side cover |
| 4. Steering column | 12. Lower bearing race | 19. Shims | 26. Gear housing |
| 5. Upper bearing race | 13. Spacer | 20. Flang | 27. Sealing washer |
| 6. Wormshaft | 14. Shims | 21. Flang | 28. Flang |
| 7. Roller | 15. Gasket | 22. Rocker shaft | 29. Gasket (Select-O-Speed only) |
| 8. Ball nut | | | |

Paragraphs 4-5

not install the two lower front support bolts at this time. Using a feeler gage, measure any existing clearance between front support and oil pan at the two attaching points; then install shims equal to measured clearance when bolts are installed. Shims are available in thicknesses of 0.014, 0.017, 0.021, 0.024 and 0.027 inch (0.357, 0.432, 0.533, 0.610 and 0.686 mm). Tighten the two lower bolts to 250-270 ft.-lbs. (340-367 N-m) after shims are installed.

Front support service on Model 5100 or 7100 with power steering is the same as that for manual steering models except for removal of center steering arm and valve unit (early 5100 models) or center steering arm (late 5100 models and 7100 models) and service on steering arm and pivot pin. Refer to paragraph 19 for service on steering arm and pivot pin and to the preceding paragraph for service on support unit.

4. DRAG LINK, TIE ROD AND TOE-IN. Front wheel spindle arm tie rod ends and drag link ends are of the non-adjustable automotive type and procedure for renewing is self-evident.

Toe-in should be correct for each tread width position when tie rod clamp bolt is placed in corresponding notch of rod end assembly. If toe-in is not within limits of 0 to 1/4-inch (6.35 mm), check for bent or excessively worn parts.

Length of drag link between steering gear arm and right front spindle arm should be adjusted for different tread width positions as follows: When right front axle extension is in innermost position or extended 2 inches (5.08 cm) (one adjustment hole), drag link should be in shortest position. Then, lengthen drag link one notch for each additional 2-inch (5.08 cm) extension of right front axle.

STEERING GEAR UNIT

All Manual Steering Models; Early 5100 Models With Power Steering

Refer to Fig. 3 for exploded view of steering gear unit used on all manual steering models and early Model 5100 tractors with power steering.

5. ADJUSTMENT. If there is no perceptible end play of either steering (worm) shaft (6—Fig. 3) or rocker shaft (22) and a pull at outer edge of steering wheel of 1 to 2 1/2 lbs. (0.45 to 1.25 kg) is required to turn gear unit past mid-position (with drag link or power steering cylinder disconnected from steering arm), adjustment can be considered correct. Although usually performed only during reassembly of gear unit, adjustments for wormshaft and rocker shaft end play can be made to correct ex-

Exploded Diagram Of 6600fold

Karin Nielsen-Saines



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