

Pre-removal operation

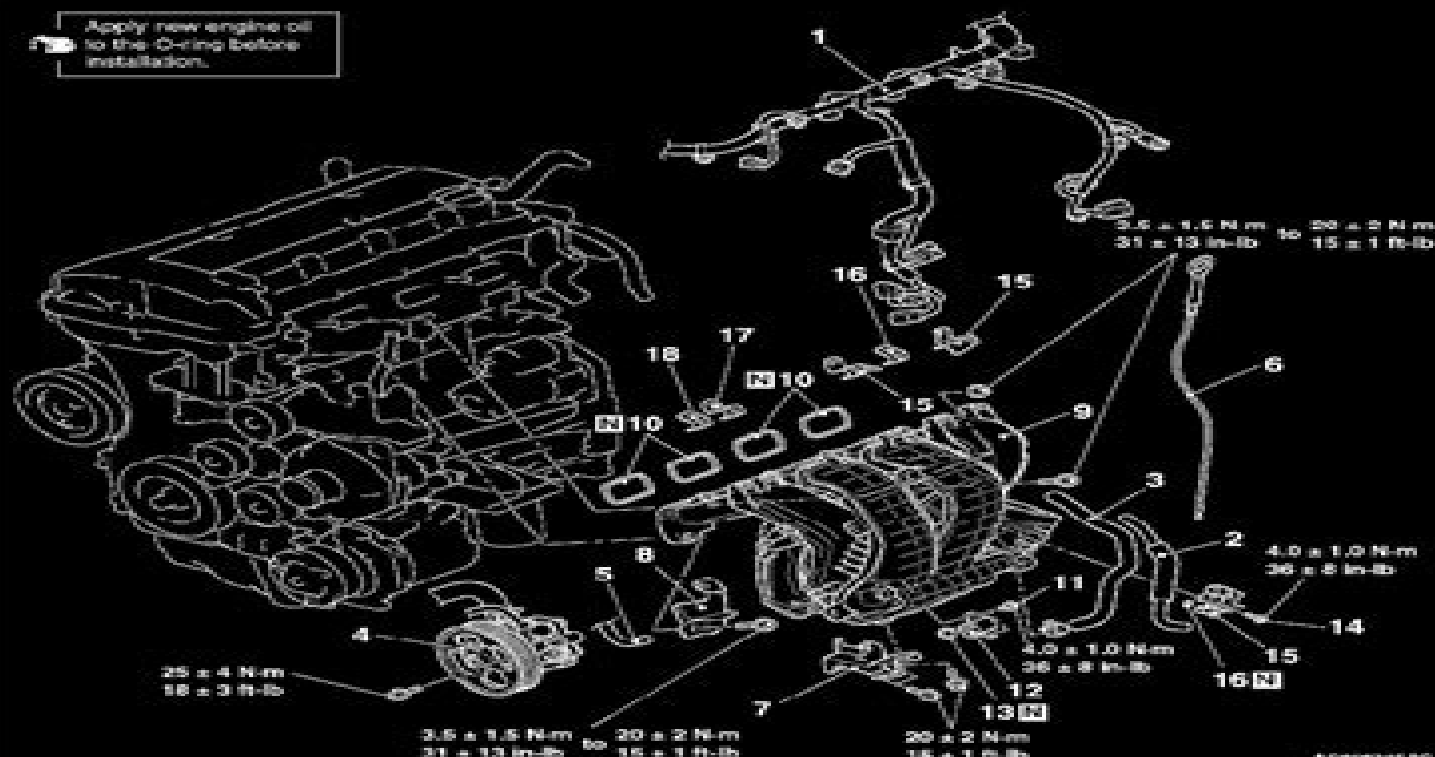
- Engine Coolant Draining (Refer to Engine Cooling -Thrustline Service, Engine Coolant Replacement).
- Engine Upper Cover Removal (Refer to Engine Mechanical - Camshaft).
- Alternator and Others Belt Removal (Refer to Engine Mechanical -Crankshaft Pulley).
- Air Cleaner Intake Hose and Air Cleaner Assembly Removal (Refer to Intake and Exhaust).
- Throttle Body Assembly Removal (Refer to MFI -Throttle Body Assembly).
- Fuel Injector Removal (Refer to MFI -Injector).
- EGR Valve and EGR Valve Stay Removal (Refer to Engine and Emission Control -EGR Valve).

Post-installation operation

- EGR Valve and EGR Valve Stay Installation (Refer to Engine and Emission Control -EGR Valve).
- Fuel Injector Installation (Refer to MFI -Injector).
- Throttle Body Assembly Installation (Refer to MFI -Throttle Body Assembly).
- Air Cleaner Intake Hose and Air Cleaner Assembly Installation -4B1> (Refer to Intake and Exhaust).
- Alternator and Others Belt Installation (Refer to Engine Mechanical -Crankshaft Pulley).
- Engine Upper Cover Installation (Refer to Engine Mechanical - Camshaft).
- Engine Coolant Refilling (Refer to Engine Cooling -On-vehicle Service, Engine Coolant Replacement).



Apply new engine oil to the O-ring before installation.



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BM King



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