

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
 TWO questions form each Part - A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non - traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

# Mechanical Fitting Theory Question Paper N1

**Rachel S Tattersall**



## **Mechanical Fitting Theory Question Paper N1:**

**Proceedings - Institution of Mechanical Engineers** ,1940      Geotechnical and Geophysical Site Characterization 4

Roberto Quental Coutinho,Paul W. Mayne,2012-09-06 Site characterization is a fundamental step towards the proper design construction and long term performance of all types of geotechnical projects ranging from foundation excavation earth dams embankments seismic hazards environmental issues tunnels near and offshore structures Geotechnical and Geophysical Site Characterization 4 provides practical applications of novel and innovative technologies in geotechnical and geophysical engineering and is of interest to academics engineers and professionals involved in Geotechnical Engineering

*Engineering News* ,1907      *Electrical Measuring Instruments and Measurements* S.C. Bhargava,2012-12-27 This book written for the benefit of engineering students and practicing engineers alike is the culmination of the author s four decades of experience related to the subject of electrical measurements comprising nearly 30 years of experimental research and more than 15 years of teaching at several engineering institutions The unique feature of this book apart from covering the syllabi of various universities is the style of presentation of all important aspects and features of electrical measurements with neatly and clearly drawn figures diagrams and colour and b w photos that illustrate details of instruments among other things making the text easy to follow and comprehend Enhancing the chapters are interspersed explanatory comments and where necessary footnotes to help better understanding of the chapter contents Also each chapter begins with a recall to link the subject matter with the related science or phenomenon and fundamental background The first few chapters of the book comprise Units Dimensions and Standards Electricity Magnetism and Electromagnetism and Network Analysis These topics form the basics of electrical measurements and provide a better understanding of the main topics discussed in later chapters The last two chapters represent valuable assets of the book and relate to a Magnetic Measurements describing many unique features not easily available elsewhere a good study of which is essential for the design and development of most electric equipment from motors to transformers and alternators and b Measurement of Non electrical Quantities dealing extensively with the measuring techniques of a number of variables that constitute an important requirement of engineering measurement practices The book is supplemented by ten appendices covering various aspects dealing with the art and science of electrical measurement and of relevance to some of the topics in main chapters Other useful features of the book include an elaborate chapter by chapter list of symbols worked examples exercises and quiz questions at the end of each chapter and extensive authors and subject index This book will be of interest to all students taking courses in electrical measurements as a part of a B Tech in electrical engineering Professionals in the field of electrical engineering will also find the book of use      **The Engineer** ,1868      **Engineering News-record** ,1907      Mechanical World ,1908      U.S. Government Research & Development Reports ,1966-11      *The Mechanical World* ,1908      **Paper** ,1998      **Applied Mechanics Reviews** ,1988      *Transactions of the American Society of Mechanical Engineers* American Society of

Mechanical Engineers,1963 Vols 2 4 11 62 68 include the Society s Membership list      *Publications of the National Institute of Standards and Technology ... Catalog* National Institute of Standards and Technology (U.S.),National Institute of Standards and Technology (U.S.). Information Resources and Services Division,1994      **Current Index to Journals in Education** ,1994      *Government Reports Announcements* ,1974      **Mathematical Reviews** ,2001      Government Reports Announcements & Index ,1984      **U.S. Government Research & Development Reports** ,1968-04  
    **Engineering** ,1903      **English Mechanics and the World of Science** ,1918

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