

50-inch Decks

- To ease in removing the belt in later steps, loosen, but do not remove, the bolt which secures the pivoting idler pulley to the idler bracket. See Figure 23.

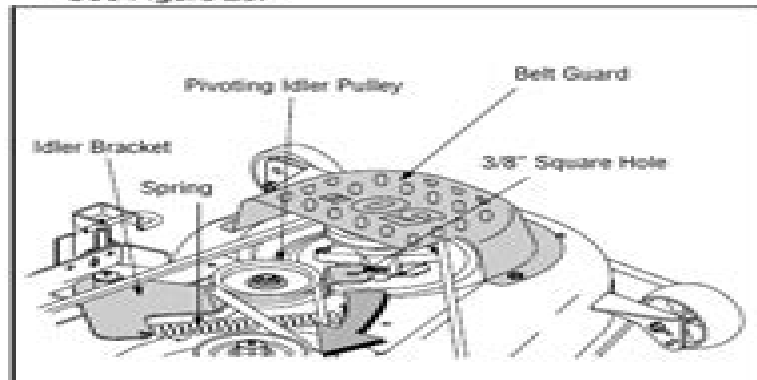


Figure 23

- Insert a 3/8"-drive ratchet wrench (set to *tighten*) into the square hole found in the idler bracket on the left side of the deck's surface. See Figure 23.
- Grasp the ratchet's handle and pivot it toward the tractor's right side to relieve tension on the belt.
- With belt tension relieved, **carefully remove the belt from around the left-hand spindle pulley.**

IMPORTANT: Carefully allow the ratchet to pivot rearward before removing it from the square hole.

All Models

- Remove the deck belt from around all pulleys, including the deck idler pulley(s) and the electric PTO clutch.

NOTE: *The idler pulley(s) may have to be loosened, but not removed, in order to remove the belt from around them.*

- Route the new belts (deck belt first) as shown on the following page.
- Retighten idler pulley(s), if loosened earlier.
- Remount the belt guards removed earlier.

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