

INSTALLATION

NOTE: Use Figure 125-5-1 as a guide to proper installation.

Install input gear (2) and thrust washer (3) in hole in bottom of main case. Make sure that wide portion of washer fits in machined groove in case (Figure 125-5-1).



Figure 125-5-1: Input Gear and Thrust Washer

Power Shaft Drive Shaft and Pinion

Slide shaft and pinion (5) into place through transmission opening. Drive bearing (2) on shaft is made against shoulder on shaft. Shield on bearing should fit in the hole, toward case.

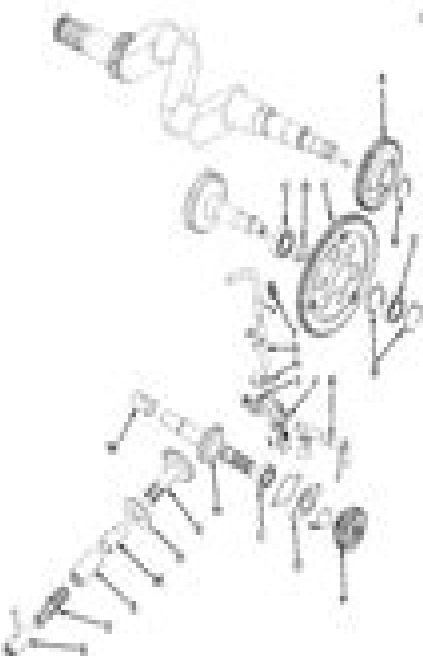
Install bearing (4) on the shaft. To the indicator as shown in Figure 125-5-1. When backlash is correct, there should be from .001 to .011 inch end play in the shaft.

Sliding Gear and Sliding Shaft

Place ball and spring in sliding shaft bearing. The ball should not plug a hole smaller than the inside diameter of the bearing. Push ball up into place and insert plug to retain it.

Install bearing into case from the back and secure with the cap screw. Install sliding gear, shift grooves toward the case, and at the same time, install the shaft shaft with pin. Shaft will push plug out of sliding shaft bearing bearing ball in position.

Install spring (3) and snap ring on inner end of sliding shaft.



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| 99-Input Gear | 100-Input Gear |

Figure 125-5-1: Exploded View of Engine-Driven Power Shaft Driving and Shifting Mechanism

Sliding Gear

Lower lower (2) through hole in top of case. Slide spring on lower from bottom (Figure 125-5-1). Install snap ring on sliding gear, positioning snap ring approximately 1/2 inch above snap ring groove in sliding gear (2) on shaft and secure it up against snap ring (lower Woodruff key).

Slide spring up against underside of case and insert roller pin into hole in sliding lower below the spring. With spring compressed, engage bottom

of slider with corresponding groove in spring and top sliding gear and snap ring down until snap ring engages the snap ring groove in sliding lower.

Transmission Assembly

Install input shaft, sliding gear shaft, and shifting mechanism. For instructions refer to Groups 12 and 13 of Section 125.

If lower bearing was removed, refer to Section 125 for installation instructions.

John Deere Model 50 Manual

United States Department of the Army

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the text 'United States Department of the Army'.

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