

TRANSAXLE OPERATION PEERLESS MODELS 915-012A/915-012B

**STX30 (SN 135159—160758) &
STX38 (SN 139615—185586)**

Function:

The transaxle transmits power from the engine, through the belt traction drive system, into the transaxle gear matrix, and out the drive axles to the rear wheels. The transaxle provides a gear selection of five forward speeds and one reverse speed.

It also provides the means to interrupt the flow of power when shifted into neutral.

Major Components:

- Transaxle drive sheave
- Input shaft and pinion gear
- Beveled drive gear, drive shaft with small drive chain sprocket, drive chain, and drive gears
- Intermediate shifter/brake shaft with shifter fork, shift collar, shift keys, large drive chain sprocket/ reverse gear, drive chain, and transfer gears
- Idler shaft and combination gear
- Differential gears and axle shafts
- Wheels and tires.

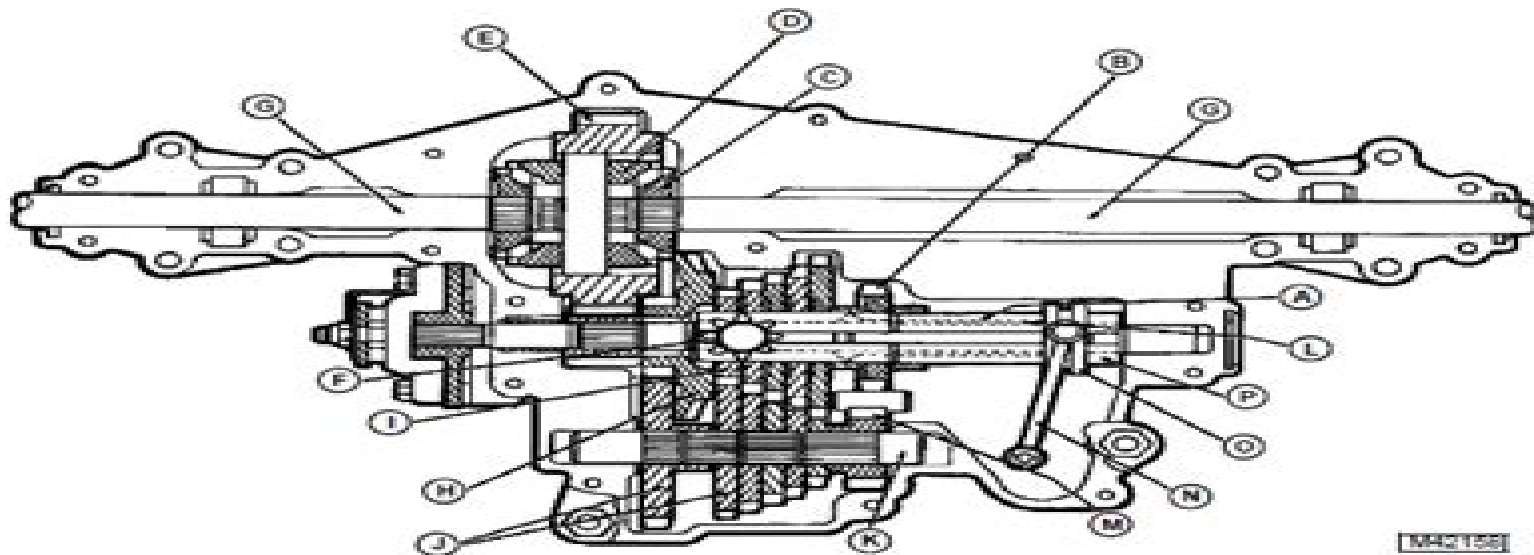
Theory of Operation:

Forward:

The transaxle input sheave is keyed to the input pinion (F). The input pinion (F) drives the bevel input gear (H). The bevel input gear (H) rotates independently of the shifter/brake shaft (A) but constantly rotates the drive shaft (K) and gears (J). When a forward gear is selected, the shift fork (N) moves the shift spool (O) and shift fingers (L) in alignment with one of the driven gears (I). The shift fingers (L) lock the selected driven gear (J) to the driven shaft (P). Power is then transmitted to the differential gear (E) and through the spider gear (D) and axle gear (C) to the axles (G).

Reverse:

When reverse gear (B) is selected, power is transmitted from the drive gears (J) and drive shaft (K), through the reverse idler (M). The reverse idler (M) changes the direction of rotation between the drive gears (J) and the reverse gear (B), rotating the shifter/brake shaft (A) in the opposite direction.



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