

### FLOW-THROUGH BYPASS HUMIDIFIER

FOR INSTALLATION ON A VERTICAL  
PLENUM SURFACE OF ANY  
FORCED AIR FURNACE

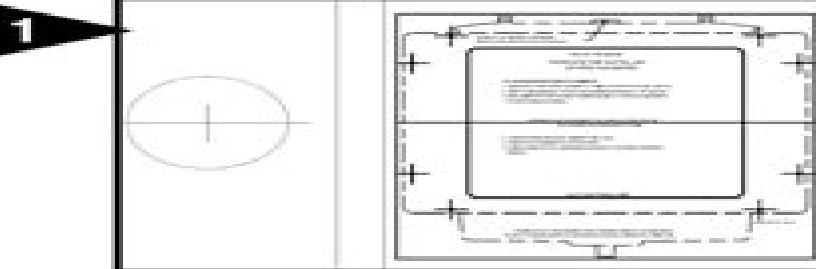
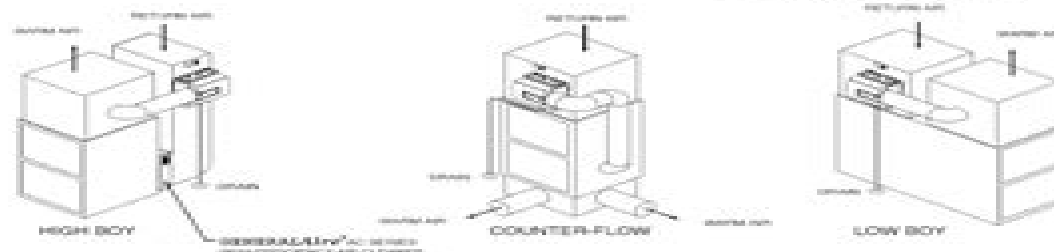
**INSTALLER: PLEASE FILL OUT AND MAIL GUARANTEE CARD AFTER INSTALLATION IS COMPLETE. LEAVE INSTALLATION INSTRUCTIONS WITH HOME OWNER**

**PRECAUTION:** The installer should be an experienced service technician. Disconnect electrical power before beginning installation. Do not install where temperatures fall below 32 degrees F or where plenum temperatures exceed 200 degrees F. When wiring into a multi-speed blower circuit see Step 7D.

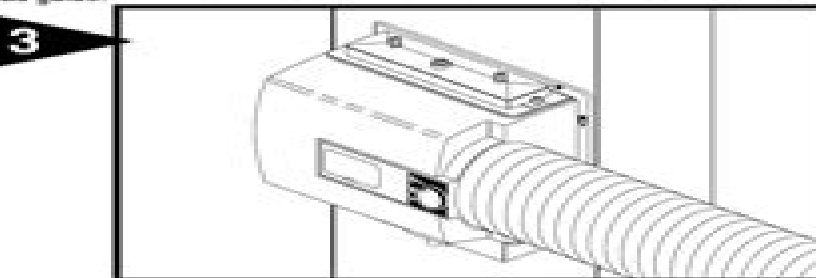
**INSTALLATION:** The humidifier may be mounted with the 6" outlet to the right or left by inverting the cabinet and reversing the positions of the distributor trough and drain pan. The humidifier may be mounted on the warm or return air plenum with equal efficiency. See Typical Installations.

**ADDITIONAL MATERIALS THAT MAY BE NECESSARY:**

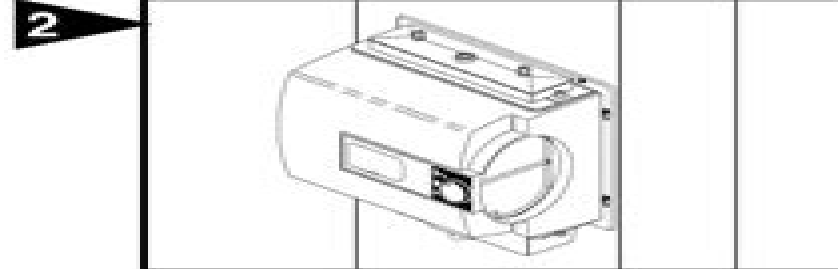
1. 1/4" diameter plastic supply tubing or 1/4" copper supply tubing for hot water applications
2. 6" diameter galvanized by-pass pipe
3. electrical wire and wire nuts
4. air pressure switch (G.F. Model #12500 suggested)



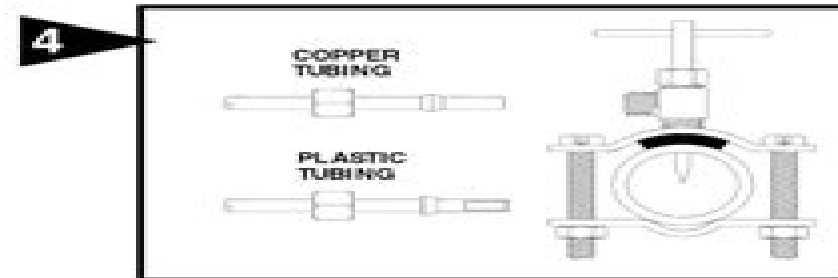
Select location on vertical surface of warm or return air plenum for mounting humidifier. For plenum sizes 9 1/2" to 15" use 1040AD adapter plate and five screws, 3 screws in top (supplied with DM model only). Stick mounting template in place making sure the template is level. Do not install humidifier or 6" bypass pipe where the blanked off ends of a cooling coil will restrict air flow to the humidifier. Extend horizontal centerline from template to the adjacent plenum. Scribe 6" circle 10" to 15" from side of humidifier, on cabinet centerline, using connecting collar as guide.



Cut out center section of template and 6" hole. Hang humidifier cabinet and insert remaining four screws. Tighten all 8 screws. Install connecting collar after drilling 1/8" holes for screws. Connect by-pass pipe to collar and humidifier cabinet. Using holes at top and bottom of humidifier bypass opening drill 2—1/8" holes through bypass pipe and screw by-pass pipe to humidifier cabinet.



Center punch the four side mounting holes on the template and drill with an 1/8" drill bit. Insert four sheet metal screws in the side mounting holes until the heads project about 3/8". Hang humidifier from the four screws and install drain pan, evaporator pad and distributor trough. Adjust humidifier until level and tighten four screws. Remark four remaining holes if necessary. Remove humidifier and drill four remaining holes.



Mount the self tapping saddle valve on either a cold or a hot water pipe. A side or top mount is best to avoid clogging from pipe sediment. Connect 1/4" O.D. tubing to the saddle valve. Copper tubing requires a brass compression nut and brass sleeve. Plastic tubing requires a brass insert inside the tubing, a plastic sleeve on the outside with a brass compression nut.

**NOTE: DO NOT USE PLASTIC TUBING ON HOT WATER OR IN CONTACT WITH ANY HOT PLENUM SURFACE OR DUCT. INSTALLATION OF THIS SADDLE VALVE MUST MEET OR EXCEED LOCAL CODES AND ORDINANCES**

# General Power Humidifier Manual

**JS Bruner**



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## **Table of Contents General Power Humidifier Manual**

1. Understanding the eBook General Power Humidifier Manual
  - The Rise of Digital Reading General Power Humidifier Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying General Power Humidifier Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an General Power Humidifier Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from General Power Humidifier Manual
  - Personalized Recommendations
  - General Power Humidifier Manual User Reviews and Ratings
  - General Power Humidifier Manual and Bestseller Lists
5. Accessing General Power Humidifier Manual Free and Paid eBooks
  - General Power Humidifier Manual Public Domain eBooks
  - General Power Humidifier Manual eBook Subscription Services
  - General Power Humidifier Manual Budget-Friendly Options
6. Navigating General Power Humidifier Manual eBook Formats

- ePub, PDF, MOBI, and More
  - General Power Humidifier Manual Compatibility with Devices
  - General Power Humidifier Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of General Power Humidifier Manual
    - Highlighting and Note-Taking General Power Humidifier Manual
    - Interactive Elements General Power Humidifier Manual
  8. Staying Engaged with General Power Humidifier Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers General Power Humidifier Manual
  9. Balancing eBooks and Physical Books General Power Humidifier Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection General Power Humidifier Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine General Power Humidifier Manual
    - Setting Reading Goals General Power Humidifier Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of General Power Humidifier Manual
    - Fact-Checking eBook Content of General Power Humidifier Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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