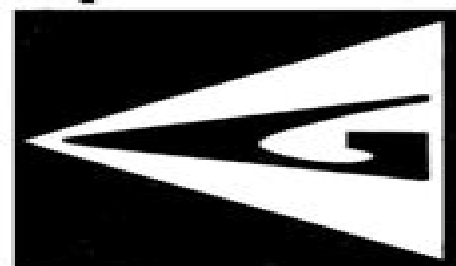




SERVICE MANUAL

**SECOND
EDITION**



DIVISION OF OUTBOARD MARINE

GALE PRODUCTS 

GALESBURG, ILLINOIS



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