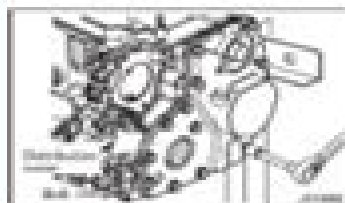


Mitsubishi Fuso Canter 2012-2016 Workshop Manual

TIMING GEAR CASE



- Installation: Distribution cover, front oil seal
- Install a new gasket on the distribution cover.
- Temporarily fix the distribution cover.



- Clean the distribution cover surface where the front oil seal is mounted.
- Insert **28-A** on the crankshaft and tighten the bolt as far as it goes.
- Apply engine oil to the lip of a new front oil seal, **28-A**, and the indicated area of the crankshaft.



- Check which side the front oil seal should face during installation.
- Install the front oil seal on the distribution cover by pushing it as far as it goes for temporary installation.
- Place **28-B** over **28-A** and turn **28-B** to push the front oil seal onto the cover.
- Install a nut.

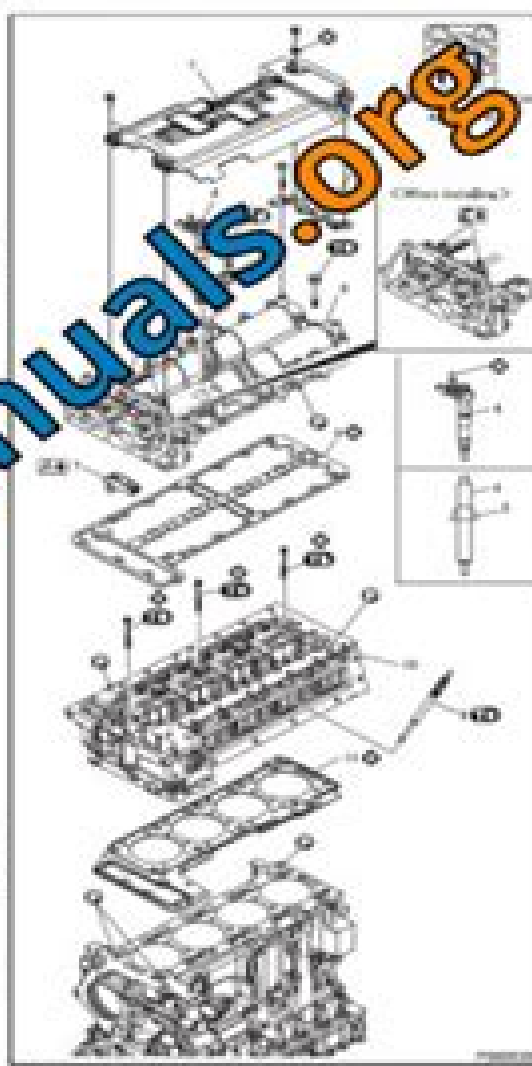


- Tighten the nut as far as it goes.



- Fit the distribution cover in position and install **28** in the air cleaner housing to check its mounting position of the cover.
- Turn the handle with the rotary shaft sticking out approximately 1mm from **28** and check that **28** freely turns.
- If **28** does not properly turn, redo the installation of the distribution cover.
- Remove the plug.
- Using **28**, make sure that the engine timing remains unchanged.
- While watching the rotation of **28**, tighten the distribution cover slowly, and finally tighten it firmly to the specified torque.
- Remove **28**, **28-A** and **28-B**.
- Install the new plug.

OVERHEAD, CYLINDER HEAD



- Lock plug
 - Locating pin
 - Film-insulator parts
- This work requires protection against dust.
- If fine dust enters the high pressure fuel pump, engine performance will significantly be affected. Be sure to cover the openings after removing parts such as pipes.
- Installation sequence
Follow the removal sequence in reverse.

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