

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of the lathe. It is a casting made in one piece. It holds or supports all other parts of the lathe.
2. **HEAD STOCK:** It is permanently fastened on the innerways at the left hand end of the bed. It supports the spindle and driving arrangements. All lathes receive their power through the head stock.
3. **TAIL STOCK:** It is the counter part of the head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Mechanical Engg Basic Workshop Lab Manual

Kathleen Armour



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Table of Contents Mechanical Engg Basic Workshop Lab Manual

1. Understanding the eBook Mechanical Engg Basic Workshop Lab Manual
 - The Rise of Digital Reading Mechanical Engg Basic Workshop Lab Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mechanical Engg Basic Workshop Lab Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mechanical Engg Basic Workshop Lab Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mechanical Engg Basic Workshop Lab Manual

- Personalized Recommendations
- Mechanical Engg Basic Workshop Lab Manual User Reviews and Ratings
- Mechanical Engg Basic Workshop Lab Manual and Bestseller Lists
- 5. Accessing Mechanical Engg Basic Workshop Lab Manual Free and Paid eBooks
 - Mechanical Engg Basic Workshop Lab Manual Public Domain eBooks
 - Mechanical Engg Basic Workshop Lab Manual eBook Subscription Services
 - Mechanical Engg Basic Workshop Lab Manual Budget-Friendly Options
- 6. Navigating Mechanical Engg Basic Workshop Lab Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mechanical Engg Basic Workshop Lab Manual Compatibility with Devices
 - Mechanical Engg Basic Workshop Lab Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mechanical Engg Basic Workshop Lab Manual
 - Highlighting and Note-Taking Mechanical Engg Basic Workshop Lab Manual
 - Interactive Elements Mechanical Engg Basic Workshop Lab Manual
- 8. Staying Engaged with Mechanical Engg Basic Workshop Lab Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mechanical Engg Basic Workshop Lab Manual
- 9. Balancing eBooks and Physical Books Mechanical Engg Basic Workshop Lab Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mechanical Engg Basic Workshop Lab Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mechanical Engg Basic Workshop Lab Manual
 - Setting Reading Goals Mechanical Engg Basic Workshop Lab Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mechanical Engg Basic Workshop Lab Manual

- Fact-Checking eBook Content of Mechanical Engg Basic Workshop Lab Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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