

M - Code

M00	PROGRAM STOP	M55	CHUCK LOW PRESSURE *
M01	OPTIONAL PROGRAM STOP	M56	QUILL FORWARD
M02	PROGRAM END	M57	QUILL REVERS
M03	SPINDLE CW	M58	TAILSTOCK FORWARD*
M04	SPINDLE CCW*	M59	TAILSTOCK REVERS*
M05	SPINDLE STOP	M60	BAR FEEDER*
M06	TOOL CHANGE AT HOME POSITION (FOR SIEMENS)	M61	PART CATCHER UP*
M07	CTS(HIGH PRESSURE COOL) ON*	M62	- PART CATCHER DOWN*
M08	COOLANT ON	M63	AUTO DOOR OPEN*
M09	ALL COOL OFF	M64	AUTO DOOR CLOSE*
M10	SPAN FILTER ON*	M65	QUILL/TAILSTOCK IN USE
M11	SPAN FILTER OFF*	M66	QUILL/TAILSTOCK NOT IN USE
M14	AIR/OIL MIST ON*	M68	AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP ON
M15	AIR/OIL MIST OFF*	M69	AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP OFF
M16	TOOL CHANGE AT ANY POSITION (FOR SIEMENS)	M71	SPINDLE BRAKE CLOSE (FOR TMC)*
M17	SUB PROGRAM END	M72	SPINDLE BRAKE OPEN (FOR TMC)*
M19	MAIN SPINDLE ORIENTATION	M73	AIR SEAT CONFIRMATION ON*
M20	LIVE TOOL ORIENTATION (FOR TMC)*	M74	AIR SEAT CONFIRMATION OFF*
M30	PROGRAM END	M81	STEADY REST CLAMP*
M32	SHOFTURN PROGRAM END	M82	STEADY REST DECLAMP*
M33	TOOL PROBE DOWN*	M83	JOB PROBE ON*
M34	TOOL PROBE UP*	M84	JOB PROBE OFF*
M41	SPINDLE GEAR STAGE 1*	M91	2nd STEADY REST CLAMP*
M42	SPINDLE GEAR STAGE 2*	M92	2nd STEADY REST DECLAMP*
M50	CHUCK CLAMP	M94	Steady Rest Engage/Unlock*
M51	CHUCK DECLAMP	M95	Steady Rest Disengage/lock*
M52	CHIP CONVEYOR ON	M96	Tailstock Engage/Unlock*
M53	CHIP CONVEYOR OFF	M97	Tailstock Disengage/lock*
M54	CHUCK HIGH PRESSURE *		* OPTIONAL

M Codes For Doosan

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M Codes For Doosan:

Whispering the Techniques of Language: An Psychological Quest through **M Codes For Doosan**

In a digitally-driven world where monitors reign supreme and quick communication drowns out the subtleties of language, the profound strategies and emotional subtleties hidden within words frequently get unheard. However, nestled within the pages of **M Codes For Doosan** a captivating literary prize pulsating with organic thoughts, lies an extraordinary journey waiting to be undertaken. Penned by a talented wordsmith, this enchanting opus encourages visitors on an introspective journey, softly unraveling the veiled truths and profound affect resonating within ab muscles material of each and every word. Within the psychological depths with this moving review, we will embark upon a heartfelt exploration of the book is key styles, dissect its fascinating publishing model, and yield to the strong resonance it evokes serious within the recesses of readers hearts.

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