

# Sabre Lawn Tractor

38-Inch and 46-Inch (96 cm and 117 cm)

Models: 1338 Gear      1546 Gear  
1538 Gear      1638 Hydro  
1538 Hydro      1646 Gear  
15538 Gear      1646 Hydro  
15538 Hydro



## Technical Manual

John Deere Consumer Products Group  
TM-GX10131 (Mar-97)  
L17HD IN U.S.A. (New)

### INTRODUCTION

This technical manual is written for an experienced technician and contains sections that are specific to this product. It is a part of a total product support program.

The manual is organized so that all the information on a particular system is kept together. The order of grouping is as follows:

- Table of Contents
- Specifications
- Component Location
- System Schematics
- Theory of Operation
- Troubleshooting Chart
- Diagnosis
- Tools & Adjustments
- Repair

*Note:* Depending on the particular section or system being covered, not all of the above groups may be used.

Each section will be identified with a number rather than a number. The groups and pages within a section will be consecutively numbered.

We appreciate your input on this manual. If you find any errors, or want to comment on the layout of the manual, please mail your comments back to us.

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Deere & Co.

John Deere Worldwide Lawn and  
Grounds Care Division

Power Products Group  
P.O. Box 1947  
Charlotte, NC 28217

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Safety



Specifications and  
Information



Engine



Electrical



Gear Power Train



Hydrostatic Power Train



Steering



Attachments



Miscellaneous



Service Information Bulletins



# John Deere Sabre 1646 Manual

**I & T Shop Service**



## **John Deere Sabre 1646 Manual:**

**John Deere Shop Manual** ,1971     *John Deere Shop Manual 520 530 620 630 720 + Penton Staff,2000-05-24 Models 520 530 620 630 720 730*     **John Deere Shop Manual 655 755 756 855 856&955** Penton Staff,2000-05-24 Models 655 755 756 855 856 955     *John Deere Shop Manual 2750 2755 2855&2955* Penton Staff,2000-05-24 Diesel Models 2750 2755 2855N 2955     *John Deere STX30 and STX38 Lawn Tractors Operator's Manual|Lawn Tractors Operator's Manual* Deere John,     **John Deere Shop Manual** John Deere, This individual Shop Manual is one unit of a series on agricultural wheel type tractors Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications These specifications include dimensions fits clearances and timing instructions Next in order of arrangement is the procedures section In the procedures section the order of presentation starts with the front axle system and steering and proceeds toward the rear axle The last portion of the procedures section is devoted to the power take off and power lift systems Interspersed where needed in this section are additional tabular specifications pertaining to wear limits torquing etc     *John Deere 318 Lawn and Garden Tractor Technical Service Repair Manual* ,1991-05-15     **John Deere Shop Manual** ,1953     *John Deere Shop Manual 670 770 870 970&1070* Penton Staff,2000-05-24 Diesel Models 670 770 870 970 1070     *John Deere 830 Tractor Parts Manual* ,1961-03-15     *John Deere 50 Tractor Parts Manual* ,1959-08-15     *John Deere Shop Manual 4055 4255 4455 4555+ Penton Staff,2000-05-24 Diesel models 4055 4255 4455 4555 4755 4955*     *John Deere Shop Manual 850 950 & 1050 Penton Staff,2000-05-24 Models 850 950 1050*     *John Deere Shop Manual I & T Shop Service,1975*     **John Deere 2040 Tractor Technical Service Repair Manual** ,1980-11-15     **John Deere Models 1250 1450 1650** Penton Staff,2000-05-24 Models 1250 1450 1650     *Operator's Manual* Deere & Company,1956\*     *John Deere 4200 Compact Utility Tractor Technical Service Repair Manual* ,2001-04-15     *John Deere Shop Manual* ,1991     **John Deere Shop Manual** Editors of Haynes Manuals,1989-06-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your John Deere tractor covering Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition brakes Suspension and steering Electrical systems and Wiring diagrams Models covered include John Deere 3010 John Deere 3020 John Deere 4000 John Deere 4010 John Deere 4020 John Deere 4320 John Deere 4520 John Deere 4620 John Deere 5010 John Deere 5020 John Deere 6030

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