Fourth Semester B.E. Degree Examination, June-July 2009 Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

Note: Answer any FIVE full questions, selecting atleast TWO questions form each Part – A and Part - B.

	TWO questions form each Part - A and Part - I	9.
	PART - A	
	With neat sketches, give nomenclature of a single point cutting tool.	(97 Marks)
b.	Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notat	ions.
		(07 Macks)
C	List various factors influencing tool – life. Explain any one of them.	(66 Marks)
25	List various cutting tool materials in the increasing order of their hardness.	(06 Marks)
b.	Explain with the help of neat sketches, heat distribution at tool and workpiece	(06 Marks)
C.	What are the methods of measurement of temperature of cutting tool tip? Expl	lain any
	one of them.	(08 Marks)
0.7	Differentiate between capstan and turret lathes.	(05 Mairlos)
Ib.	With a neat sketch, explain any one of the driving mechanisms used in a shaping	
	machine.	(08 Marks)
C.	Sketch a planning machine indicating major parts. Name any one of the mechanism for	
	quick return movement in a planer.	(07 Marks)
		(05 Marks)
b.		(06 Marks)
0		
	reaming and trepanning.	(69 Marks)
	PART - B	
40	With sketches, differentiate between up milling and down milling operations.	(06 Marks)
b.		(08 Marks)
C.	What is Indexing? Explain compound indexing.	(06 Marks)
0.	List various grinding wheel abrasives and bonding processes.	(07 Marks)
b.	Sketch a centre type - cylindrical grinding machine indicating parts.	(08 Marks)
C.	Differentiate between horizontal and vertical grinding machines.	(05 Marks)
a.	Sketch and explain vertical lapping machine.	(08 Marks)
b.	Name the parts along with a neat sketch of a tool head for honing of holes.	(07 Marks)
C.	List the uses of lapping process.	(05 Marks)
а.	Mention any five non - traditional machining processes.	(05 Marks)
b.	Explain AJM with a neat sketch.	(10 Marks)
C.	What are the applications of non traditional machining methods?	(05 Marks)
	化 电热 化 电热 化 电热 化 电热 化 电热 化 电热	 PART - A a. With neat sketches, give nomenclature of a single point cutting tool. b. Derive the conditions 2φ + β - γ = π/2. Explain its significance with usual notate. c. List various factors influencing tool – life. Explain any one of them. a. List various cutting tool materials in the increasing order of their hardness. b. Explain with the help of neat sketches, heat distribution at tool and workpiece. c. What are the methods of measurement of temperature of cutting tool tip? Explone of them. a. Differentiate between capetan and turret lathes. b. With a neat sketch, explain any one of the driving mechanisms used in a shapi machine. c. Sketch a planning machine indicating major parts. Name any one of the mechanism returns and trepancing. a. List various drilling machines. b. Draw neat sketch of a radial drilling machine indicating parts. c. Sketch and mention the application of the drilling machine operations — count reaming and trepanning. a. With sketches, differentiate between up milling and down milling operations. b. Draw a neat sketch to show major parts of a horizontal milling machine. c. What is Indexing? Explain compound indexing. a. List various grinding wheel abrasives and bonding processes. b. Sketch a centre type — cylindrical grinding machine indicating parts. c. Differentiate between horizontal and vertical grinding machines. a. Sketch and explain vertical lapping machine. b. Name the parts along with a neat sketch of a tool head for honing of holes. c. List the uses of lapping process.

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Table of Contents Fitting Machining Nquestion Paper 23

- 1. Understanding the eBook Fitting Machining Nquestion Paper 23
 - The Rise of Digital Reading Fitting Machining Nquestion Paper 23
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Fitting Machining Nquestion Paper 23
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fitting Machining Nquestion Paper 23
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Fitting Machining Nquestion Paper 23
 - Personalized Recommendations
 - Fitting Machining Nquestion Paper 23 User Reviews and Ratings
 - Fitting Machining Nquestion Paper 23 and Bestseller Lists
- 5. Accessing Fitting Machining Nquestion Paper 23 Free and Paid eBooks
 - Fitting Machining Nguestion Paper 23 Public Domain eBooks
 - Fitting Machining Nguestion Paper 23 eBook Subscription Services
 - Fitting Machining Nguestion Paper 23 Budget-Friendly Options

- 6. Navigating Fitting Machining Nquestion Paper 23 eBook Formats
 - o ePub, PDF, MOBI, and More
 - Fitting Machining Nquestion Paper 23 Compatibility with Devices
 - Fitting Machining Nguestion Paper 23 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fitting Machining Nguestion Paper 23
 - Highlighting and Note-Taking Fitting Machining Nquestion Paper 23
 - Interactive Elements Fitting Machining Nquestion Paper 23
- 8. Staying Engaged with Fitting Machining Nquestion Paper 23
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fitting Machining Nquestion Paper 23
- 9. Balancing eBooks and Physical Books Fitting Machining Nquestion Paper 23
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fitting Machining Nguestion Paper 23
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Fitting Machining Nguestion Paper 23
 - Setting Reading Goals Fitting Machining Nguestion Paper 23
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fitting Machining Nquestion Paper 23
 - Fact-Checking eBook Content of Fitting Machining Nquestion Paper 23
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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