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**Question Paper Code : 21545**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for  
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

**PART A — (10 × 2 = 20 marks)**

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

**PART B — (5 × 16 = 80 marks)**

11. (a) (i) What steps are followed for doing a method study of job process? (8)  
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)  
(ii) Discuss the tools are techniques for work measurement. (8)



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## **Table of Contents Me 2027 May Jun 2014 Question Paper**

1. Understanding the eBook Me 2027 May Jun 2014 Question Paper
  - The Rise of Digital Reading Me 2027 May Jun 2014 Question Paper
  - Advantages of eBooks Over Traditional Books
2. Identifying Me 2027 May Jun 2014 Question Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Me 2027 May Jun 2014 Question Paper
  - User-Friendly Interface
4. Exploring eBook Recommendations from Me 2027 May Jun 2014 Question Paper
  - Personalized Recommendations
  - Me 2027 May Jun 2014 Question Paper User Reviews and Ratings
  - Me 2027 May Jun 2014 Question Paper and Bestseller Lists
5. Accessing Me 2027 May Jun 2014 Question Paper Free and Paid eBooks
  - Me 2027 May Jun 2014 Question Paper Public Domain eBooks
  - Me 2027 May Jun 2014 Question Paper eBook Subscription Services
  - Me 2027 May Jun 2014 Question Paper Budget-Friendly Options

6. Navigating Me 2027 May Jun 2014 Question Paper eBook Formats
  - ePub, PDF, MOBI, and More
  - Me 2027 May Jun 2014 Question Paper Compatibility with Devices
  - Me 2027 May Jun 2014 Question Paper Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Me 2027 May Jun 2014 Question Paper
  - Highlighting and Note-Taking Me 2027 May Jun 2014 Question Paper
  - Interactive Elements Me 2027 May Jun 2014 Question Paper
8. Staying Engaged with Me 2027 May Jun 2014 Question Paper
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Me 2027 May Jun 2014 Question Paper
9. Balancing eBooks and Physical Books Me 2027 May Jun 2014 Question Paper
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Me 2027 May Jun 2014 Question Paper
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Me 2027 May Jun 2014 Question Paper
  - Setting Reading Goals Me 2027 May Jun 2014 Question Paper
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Me 2027 May Jun 2014 Question Paper
  - Fact-Checking eBook Content of Me 2027 May Jun 2014 Question Paper
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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