EN

# Question Paper Code: 91607

## B.E/B.Tech. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2014.

## Seventh Semester

## Mechanical Engineering

## ME 2027/ME 701/GE 1452/10122 MEE 21 — PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008/2010)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E. (Part-Time) Sixth Semester - Mechanical Engineering — Regulation 2009)

Time: Three hours

Maximum: 100 marks

#### Answer ALL questions.

#### PART A - (10 × 2 = 20 marks)

- Write the objectives of Method study.
- 2. What is Ergonomics?
- 3. State the Parameters involved in material selection.
- 4. Define: Break even point.
- Define : Under Estimate.
- 6. What is meant by target cost?
- 7. What is meant by conceptual cost estimating.
- Define : contingency allowance.
- List out the material losses in forging.
- 10. What do you mean by overhead expenditure?

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