

- Replace the starter motor.

16.4.27 Checking the freewheel



- Insert freewheel gear (1) into the freewheel hub by turning the freewheel gear clockwise; do not wedge!
- Check the locking action of the freewheel gear.
 - If the freewheel gear does not turn clockwise or if it does not lock counterclockwise:
 - Replace the freewheel.

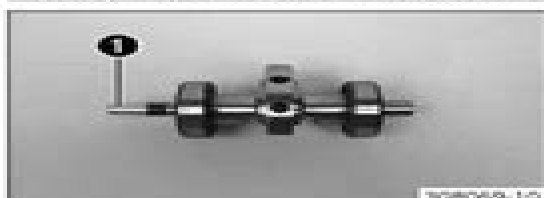
16.5 Assembling the engine

16.5.1 Installing the crankshaft

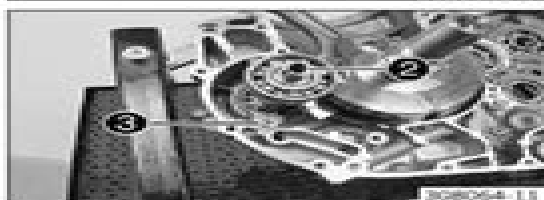


- Oil the bearing.
- Slide crankshaft (1) into the bearing seat.

16.5.2 Installing the balancer shaft



- Mount special tool (1).
- Mounting sleeve (90129005000) (☞ p. 194)



- Mount balancer shaft (1) with the bearing.



Info

If necessary, heat the engine case.

- Position the retaining bracket.
- Mount and tighten screw (2).

Guideline

Screw, bearing retainer	M6	12 Nm (8.9 lbf ft)	Loctite® 243™
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- Remove the special tool.

Mounting sleeve (90129005000) (☞ p. 194)

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**Thirumalaisamy P.
Velavancorresponding**



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