

## ENGINE

### REMOVE AND REINSTALL

#### Models 754-755-780-53000-53001-53008

To remove engine assembly, loosen hood locks and tilt hood forward. On electric start models, disconnect battery cables and remove battery. Disconnect wires from starter-generator and ignition coil or magneto. On all models, disconnect throttle and choke control cables. Unbolt and remove belt guard from right side of engine. Remove engine draw bolt from front of tractor frame, then remove engine mounting bolts. Remove drive belts from engine and lift engine from tractor.

Reinstall engine by reversing removal procedure. Adjust engine drive belts as follows: Tighten engine drive belts as move engine forward to tighten belts. Make certain engine drive pulley and pulley on jackshaft are aligned, then tighten engine mounting bolts.

#### Models 768-772-773-775-776

To remove engine assembly, unbolt and remove hood. Disconnect and remove battery on electric start models. Disconnect starter-generator and ignition wires. Detach throttle and choke control cable from engine. Remove drive belts from engine drive pulley on underside of tractor. Remove engine mounting bolts and lift engine from tractor.

#### Models 52072-52073-52080-52081-52082-52083-53033-53034-53038-53039

To remove engine assembly, remove hood assembly and disconnect battery cables. Lift fender and seat support and turn belt adjusting nut on top of frame counter-clockwise  $\frac{1}{2}$  to 1½ turns. Remove main drive belt and crankshaft pulley. Disconnect electrical wiring, throttle and choke cables. Shut off fuel valve and disconnect fuel line at carburetor. Remove engine mounting bolts and lift engine from tractor. To reinstall engine, reverse removal procedure. Adjust drive belt as required.

#### All Other Models

To remove engine assembly, unfasten and tilt hood forward. Disconnect battery cables and remove battery. Disconnect starter-generator and ignition wires. Unbolt drive shaft coupler from rear of engine. Disconnect pto control rod from front pto assembly. Remove pto drive belt. Disconnect throttle and choke cables. Drain engine oil. Unbolt engine from engine base (oil pan) and lift engine from tractor.

**NOTE:** Engine base is bolted to side and bottom of frame rails and is the front axle

support. To remove engine base, support tractor frame, remove front axle pivot pin, then unbolt and remove base.

When reinstalling engine, use new engine base gasket and refill with correct engine oil.

### OVERHAUL

#### All Models

Engine make and model are listed at the beginning of this section. To overhaul engine components and accessories, refer to Briggs & Stratton and Kohler sections of this manual.

## CLUTCH AND BRAKE

The clutch used on all gear drive models is belt idler type and is operated by clutch-brake pedal. When pedal is depressed, clutch idler tension is removed from transaxle drive belt. This allows clutch drive pulley to turn free within transaxle drive belt. At this time, brake band is drawn tight on brake drum, or caliper brake is tightened on brake disc, stopping tractor motion.

Models 774, 867, 53008, 53004, 53010, 53020, 53022, 53027 and 53028 are equipped with a hydrostatic transmission. When pedal on left side of tractor is depressed, drive control linkage is moved to neutral position and hydrostatic transmission dynamically brakes tractor. A mechanical parking brake is also provided.

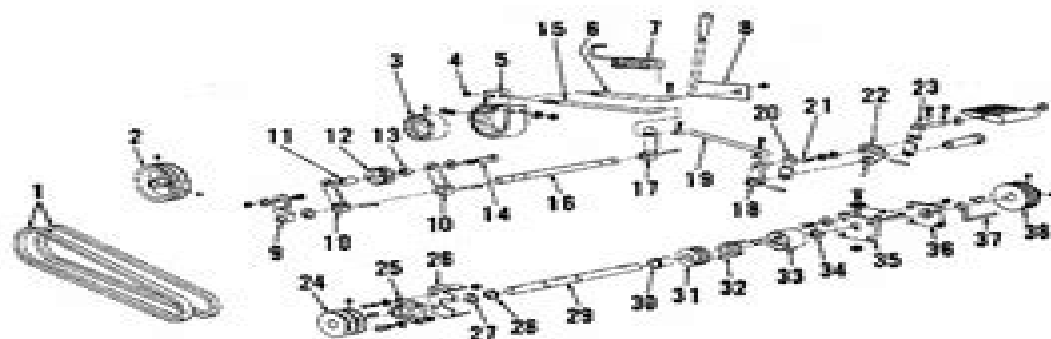


Fig. G11 — Exploded view of clutch-brake system used on Models 754, 755, 780, 53000, 53001 and 53008.

- |                             |                            |                            |                         |
|-----------------------------|----------------------------|----------------------------|-------------------------|
| 1. Transaxle belt           | 25. Idler arm              | 26. Bracket                | 35. Jackshaft           |
| 2. Transaxle support pulley | 26. Bracket                | 27. Bolt                   | 36. Housing             |
| 3. Brake drum               | 27. Bolt                   | 28. Adjusting plate        | 37. Clutch drive pulley |
| 4. Adjusting nut            | 28. Adjusting plate        | 29. Clutch-brake pedal     | 38. Spring              |
| 5. Brake band               | 29. Clutch-brake pedal     | 30. Jackshaft input pulley | 39. Spring drive idler  |
| 6. Drive shaft coupler      | 30. Jackshaft input pulley | 31. Housing                | 40. Spring              |
| 7. Clutch idler spring      | 31. Housing                | 32. Housing                | 41. Housing             |
| 8. Parking brake lever      | 32. Housing                | 33. Housing                | 42. Housing             |
| 9. Bracket                  | 33. Housing                | 34. Housing                | 43. Housing             |
| 10. Idler arm               | 34. Housing                | 35. Housing                | 44. Housing             |
| 11. Clutch idler            | 35. Housing                | 36. Housing                | 45. Housing             |
| 12. Spring                  | 36. Housing                | 37. Housing                | 46. Housing             |
| 13. Idler arm               | 37. Housing                | 38. Housing                | 47. Housing             |
| 14. Idler arm               | 38. Housing                | 39. Housing                | 48. Housing             |
| 15. Idler arm               | 39. Housing                | 40. Housing                | 49. Housing             |
| 16. Idler arm               | 40. Housing                | 41. Housing                | 50. Housing             |
| 17. Idler arm               | 41. Housing                | 42. Housing                | 51. Housing             |
| 18. Idler arm               | 42. Housing                | 43. Housing                | 52. Housing             |
| 19. Idler arm               | 43. Housing                | 44. Housing                | 53. Housing             |
| 20. Idler arm               | 44. Housing                | 45. Housing                | 54. Housing             |
| 21. Idler arm               | 45. Housing                | 46. Housing                | 55. Housing             |
| 22. Idler arm               | 46. Housing                | 47. Housing                | 56. Housing             |
| 23. Idler arm               | 47. Housing                | 48. Housing                | 57. Housing             |
| 24. Idler arm               | 48. Housing                | 49. Housing                | 58. Housing             |

### ADJUSTMENT

#### Models 754-755-780-53000-53001-53008

The clutch idler is spring loaded and requires no adjustment. The clutch-brake pedal (23—Fig. G11) can be adjusted by loosening bolt (21) and moving pedal on adjusting plate (22). When desired pedal position is obtained, tighten bolt (21).

Adjust brake by turning adjusting nut (4) on rear of brake rod (15). Depress clutch-brake pedal and check to see that brake band (5) does not tighten on brake drum (3) until clutch idler tension is removed from transaxle drive belts.

#### Models 768-772-773-775-776

To adjust clutch, refer to Fig. G12. Remove spring clip and clevis pin from clutch rod clevis. Turn clevis to adjust clutch action. Brake rod should not contact rear of slot in frame when clutch-brake pedal is depressed. Drive belt should be renewed if adjustment will not prevent contact between rod and rear of slot.

To adjust brake, first check clutch adjustment. Turn adjusting nut shown in Fig. G13. Brake should engage when clutch-brake pedal is depressed but should not drag when clutch is engaged.

#### Models 774-867-53003-53004-53010-53020-53027-53028

These models use a hydrostatic transmission and are not equipped with an engine disconnect clutch. Refer to HYDROSTATIC TRANSMISSION section for adjustment of control linkage.

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