



Figure 20
Timing Gears

1. Camshaft Gear
2. Crankshaft Gear
3. Camshaft Drive Gear
4. Injection Pump Drive Gear



Figure 21
Measuring Timing Gear Backlash

1. Camshaft Gear
2. Oil Slinger (Reference Only)
3. Feeler Gauge
4. Camshaft Drive Gear

4. Remove the power steering pump where fitted, see "STEERING SYSTEMS"—Part 9.
5. Withdraw the retaining bolts then remove the front cover and gasket. Remove the oil slinger.
6. Before removing the timing gears, Figure 20, use a dial indicator or feeler gauges, to measure the backlash between each set of mating gears, Figure 21. Rotate the gears and check the backlash at four equidistant points on the gears. Renew the gears if the backlash exceeds the specified limits, see "Specifications"—Chapter 4.
7. Pry the camshaft gear away from the thrust plate and using a dial indicator or feeler gauges, measure the clearance, Figure 22. Install a new camshaft thrust plate if the camshaft end play exceeds the specified limits, see "Specifications"—Chapter 4.



Figure 22
Measuring Camshaft End Play

1. Screwdriver
2. Feeler Gauge
3. Camshaft Gear
4. Thrust Plate

Ford New Holland 6610 Service Manual

JS Bruner



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Table of Contents Ford New Holland 6610 Service Manual

1. Understanding the eBook Ford New Holland 6610 Service Manual
 - The Rise of Digital Reading Ford New Holland 6610 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford New Holland 6610 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford New Holland 6610 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford New Holland 6610 Service Manual
 - Personalized Recommendations
 - Ford New Holland 6610 Service Manual User Reviews and Ratings
 - Ford New Holland 6610 Service Manual and Bestseller Lists
5. Accessing Ford New Holland 6610 Service Manual Free and Paid eBooks
 - Ford New Holland 6610 Service Manual Public Domain eBooks
 - Ford New Holland 6610 Service Manual eBook Subscription Services
 - Ford New Holland 6610 Service Manual Budget-Friendly Options
6. Navigating Ford New Holland 6610 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Ford New Holland 6610 Service Manual Compatibility with Devices
- Ford New Holland 6610 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford New Holland 6610 Service Manual
 - Highlighting and Note-Taking Ford New Holland 6610 Service Manual
 - Interactive Elements Ford New Holland 6610 Service Manual
- 8. Staying Engaged with Ford New Holland 6610 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford New Holland 6610 Service Manual
- 9. Balancing eBooks and Physical Books Ford New Holland 6610 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford New Holland 6610 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford New Holland 6610 Service Manual
 - Setting Reading Goals Ford New Holland 6610 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford New Holland 6610 Service Manual
 - Fact-Checking eBook Content of Ford New Holland 6610 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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