

# **NACE CIP Level 1 Exam Study Guide With 100% Complete Solution 2024**

**Define Corrosion - Correct Answer-**The deterioration of a substance, usually a metal from a reaction with its environment

**What is passivation? - Correct Answer-**A layer of oxides formed on the surface of a metal that provides corrosion protection.

**What is an example of passivation? - Correct Answer-**Stainless Steel

**What are the elements of a corrosion cell? - Correct Answer-**Anode, Cathode, Metallic Pathway, Electrolyte

**Describe what happens at the anode. - Correct Answer-**The metal dissolves into the electrolyte

**What is the function of the electrolyte? - Correct Answer-**Allows the passage of ions to connect the corrosion cell

**What is the function of the metallic pathway? - Correct Answer-**Allows the flow of electrons to connect the corrosion cell

**What is the galvanic series? - Correct Answer-**A listing of metals in order of reactivity (more or less noble) in seawater at 25 C

**The general rules of galvanic corrosion are: - Correct Answer-**The less noble (or more reactive) metal when connected to a more noble (or less reactive metal) will corrode preferentially

**Name the five most important factors that affect the rate of corrosion. - Correct Answer-**Humidity, oxygen, chemical salts, pollutants, temperature

**General corrosion is: - Correct Answer-**Results in a relatively uniform loss of material over the entire surface, Results in a general thinning of the affected surface, Relatively easy to inspect, Does not cause catastrophic failures

**Localized corrosion is: - Correct Answer-**Typically pitting and crevice corrosion. It is typically of the most concern as damage is concentrated and loss of integrity or structural failure can result.

**List some of the common tools/methods used for corrosion control. - Correct Answer-**Design, Inhibitors, Material Selection, Cathodic Protection, Protective Coatings, Splash Zone Systems, Alteration of the Environment

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