Service Job No. 5.

REMOVAL AND INSTALLATION OF THE RELIEF VALVE

The relief valve is set for a pressure of 2,000 p.a.i. This valve is located in the forward and lower part of the tractor center housing. (Figure 9) The valve components are not serviceable. It must be replaced as a complete new unit.

REMOVAL PROCEDURE

- 1. Drain the hydraulic oil from the reservoir.
- Remove the pressure line from the base of the tractor center housing and the pump.
- 3. Remove the lift cover from the sractor.
- Remove the spring clip from the shank of the valve.
- Drive the valve downward with a soft mallet and a block of wood.

INSTALLATION PROCEDURE

- Start the relief valve shank up into the hole from the under side of the tractor center housing.
- Drive the valve into place with a suitable soft material punch.
- 3. Fix the retainer clip in place on the valve.



Phys. B

Service Job No. 6. **Manual Vault**ATTACHING THE RAM CHARACTURE VALVE HOUSING TO THE LIFT COVER AND INSTANCE LIFT COVER ON THE

New Holland

Care must be exercised in the assembly and installation of these units. Make sure that all parts are thoroughly cleaned, that all gaskets are replaced and properly positioned, and that all bolts are securely tightened.

ASSEMBLY PROCEDURE

- Attach the ram cylinder and valve housing to the lift cover. In doing this, he sure the lift ram arm is inside the cylinder and that the gaskets are in place. When the manifold plate is off, the housing is held by only two (2) cap screws on the front, left side of the lift cover. (Figure 10)
 - NOTE: Before the five (5) bolts which secure the housing to the lift cover are finally torqued, be sure that the housing is forward as far as passible. This is important in maintaining proper adjustment.
- Connect the control valve to the control linkage.

 Secure the manifold gasket and cover plate in place on the lift cover. Use the three (3) cap screws with fine threads. Be sure the four (4) rubber "O" rings are in place in the steel gasket.



Fig. 19.

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BM King



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