

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

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Computer Vision - ACCV 2010 Ron Kimmel, Reinhard Klette, Akihiro Sugimoto, 2011-02-28 The four volume set LNCS 6492 6495 constitutes the thoroughly refereed post proceedings of the 10th Asian Conference on Computer Vision ACCV 2009 held in Queenstown New Zealand in November 2010 All together the four volumes present 206 revised papers selected from a total of 739 Submissions All current issues in computer vision are addressed ranging from algorithms that attempt to automatically understand the content of images optical methods coupled with computational techniques that enhance and improve images and capturing and analyzing the world's geometry while preparing the higher level image and shape understanding Novel geometry techniques statistical learning methods and modern algebraic procedures are dealt with as well

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Veterinary Ophthalmology Kirk N. Gelatt, Gil Ben-Shlomo, Brian C. Gilger, Diane V. H. Hendrix, Thomas J. Kern, Caryn E. Plummer, 2021-02-09 Diese vollst ndig aktualisierte und bearbeitete Ausgabe des Standardwerks der veterin rmedizinischen Augenheilkunde pr sentiert die neuesten Diagnose und Therapieverfahren Das Fachbuch deckt die Grundlagenwissenschaften und klinische Behandlungsmethoden ab spiegelt den aktuellen Stand der Forschung wider und besch ftigt sich mit der Augenheilkunde s mtlicher Tierarten darunter Hunde Katzen Pferde Gro tiere und Exoten Augenerkrankungen bei Katzen Pferden und V geln werden noch ausf hrlicher und anhand von nahezu zweitausend Farbfotos erl utert Dieses Fachbuch ist ein Muss f r Veterin rmediziner in der Behandlung von Augenkrankheiten Die 6 Auflage von *Veterinary Ophthalmology* pr sentiert alle Aspekte die f r die Diagnose Behandlung und das Management von Augenkrankheiten relevant sind Zu dieser Auflage geh ren auch eine begleitende Website mit Videoclips und Abbildungen aus der Printausgabe im PowerPoint Format weiterhin das wohl umfassendste Literaturverzeichnis zu dem Fachgebiet Neue Auflage des Standardwerks der Augenheilkunde f r Veterin rmediziner Bietet noch mehr Inhalte zu Augenerkrankungen bei Katzen Pferden und V geln Mit mehr als 2000 Farbfotos die die Inhalte verdeutlichen Die Autoren sind international renommierte Experten des Fachgebiets Begleitende Website mit Videoclips und Bildermaterial im PowerPoint Format zum Herunterladen Die 6 Auflage von *Veterinary Ophthalmology* darf in der Handbibliothek von Fachtier rzten mit Spezialisierung auf Augenheilkunde und Veterin rmedizinern die Augenerkrankungen behandeln nicht fehlen

Integrated Inductors and Transformers Egidio Ragonese, Angelo Scuderi, Tonio Biondi, Giuseppe Palmisano, 2010-11-15 With the ability to improve performance reduce fabrication costs and increase integration levels of both RX and TX sections of the RF

mm wave front end passive inductive components have experienced extraordinary growth in ICs Therefore a fundamental understanding of monolithic inductors and transformers has become essential for all process eng

Gravitational Wave Astrophysics Carlos F. Sopena, 2014-12-15 This book offers review chapters written by invited speakers of the 3rd Session of the Sant Cugat Forum on Astrophysics Gravitational Waves Astrophysics All chapters have been peer reviewed The book goes beyond normal conference proceedings in that it provides a wide panorama of the astrophysics of gravitational waves and serves as a reference work for researchers in the field

Gathering Social Network Data jimi adams, 2019-06-03

Gathering Social Network Data provides an important complement to existing books that focus on social network analysis and offers more detailed coverage than is available in existing chapter length treatments In a single centralized source author jimi adams provides 1 a broad overview of the unique set of general principles underlying network data collection and 2 guidance on many particular details needed for the application of these principles to particular research questions As well as chapters on data collection methods the book includes a chapter on data quality and another on ethical considerations

Interactions between emotions and social context - Basic, clinical and non-human evidence Maria Ruz, Agustin Ibanez, Sonja A E Kotz, Louise Barrett, Jorge Moll, 2014-07-17 The emotions that we feel and also those that we perceive in others are crucial to the social functioning of both humans and non human animals Although the role of context has been extensively studied in basic sensory processing its relevance for social cognition and emotional processing is little understood In recent years several lines of research at the behavioral and neural levels have highlighted the bidirectional interactions that take place between emotions and social context Experienced emotions even when incidental bias decision making Remarkably even basic emotions can be strongly influenced by situational contexts In addition both humans and non human animals can use emotional expressions strategically as a means of influencing and managing the behavioral response of others in relation to specific environmental situations Moreover social emotions e g engaged in moral judgment empathic concern and social norms seem to be context dependent which also questions a purely abstract account of emotion understanding and expression as well as other social cognition domains The present Research Topic of Frontiers in Human Neuroscience highlights the need for a situated approach to emotion and social cognition We presented theoretical and empirical work at the behavioral and neural levels that contribute to our understanding of emotion within a highly contextualized social realm and vice versa Relevant contributions are presented from diverse fields including ethology neurology biology cognitive and social neuroscience and as well as psychology and neuropsychiatry This integrated approach that entails the interaction between emotion and social context provide important new insights into the growing field of social neuroscience

Human Nutrition - E-Book Catherine Geissler, Hilary Powers, 2010-10-04 This title is now available under ISBN 9780702044632 This 12th edition of Human Nutrition has been fully updated by a renowned team of international experts to ensure to ensure authoritative content and a global perspective It provides a comprehensive resource

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