

# FOUR-SPEED TRANSMISSION (MUNCIE)

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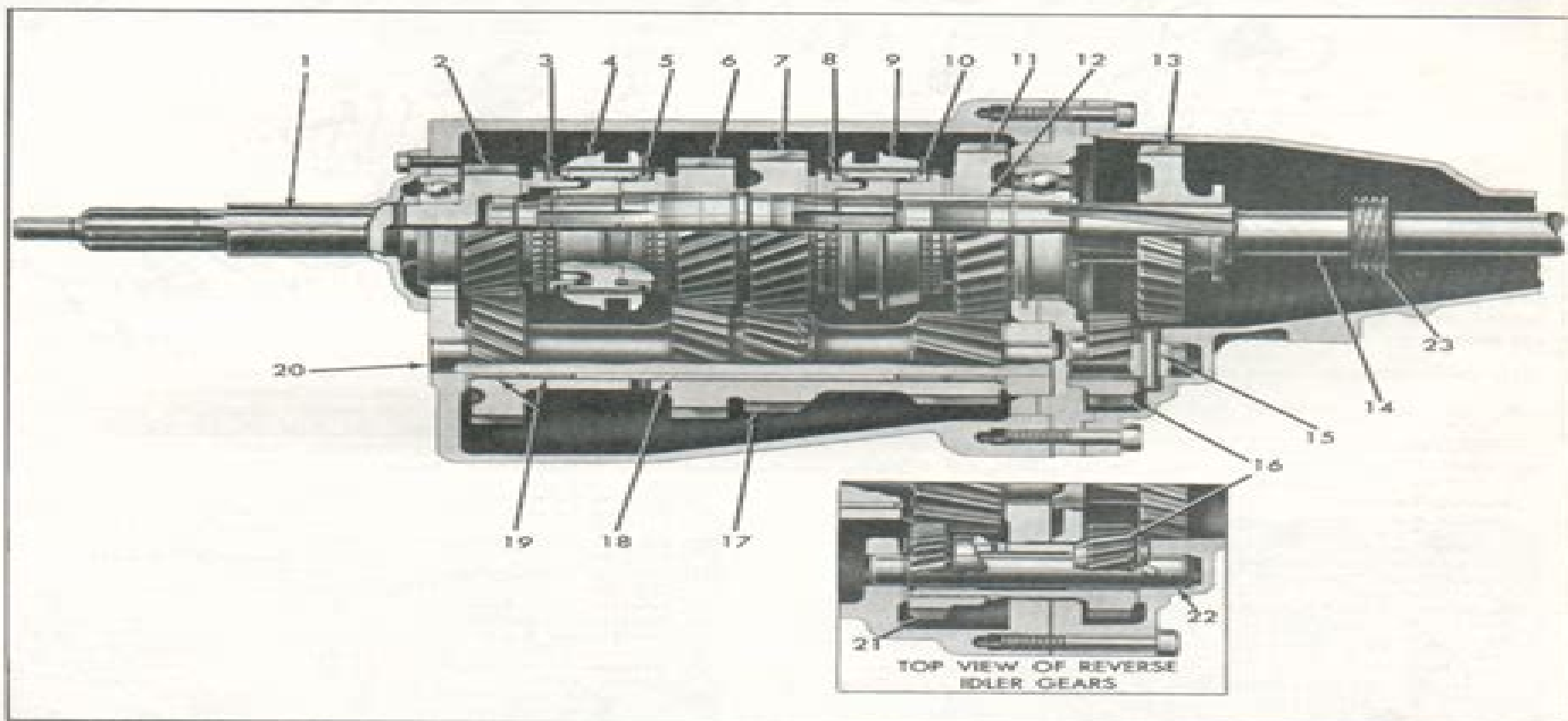


Fig. 1M—Four-Speed Transmission Cross Section (Close Ratio Shown)

- |   |   |                               |   |
|---|---|-------------------------------|---|
| 1. Bearing Retainer                       | 6. Third Speed Gear                       | 11. First Speed Gear          | 18. Countershaft Bearing Roller Spacer      |
| 2. Main Drive Gear                        | 7. Second Speed Gear                      | 12. First Speed Gear Sleeve   | 19. Countershaft Bearing Roller             |
| 3. Fourth Speed Synchronizing Ring        | 8. Second Speed Synchronizing Ring        | 13. Reverse Gear              | 20. Countershaft Reverse Idler Gear (Front) |
| 4. Third and Fourth Speed Clutch Assembly | 9. First and Second Speed Clutch Assembly | 14. Mainshaft Roll Pin        | 21. Reverse Idler Gear (Rear)               |
| 5. Third Speed Synchronizing Ring         | 10. First Speed Synchronizing Ring        | 15. Reverse Idler Shaft       | 22. Reverse Idler Shaft                     |
|   |   | 16. Reverse Idler Gear (Rear) | 23. Speed Drive Gear                        |
|   |   | 17. Countergear               |   |

# Muncie Transmission Manual

**George McNicholl**



## **Muncie Transmission Manual:**

Muncie 4-Speed Transmissions Paul Cangialosi, 2014-10-15 The Muncie 4 speeds M20 M21 and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular The Muncie was the top high performance manual transmission GM offered in its muscle cars of the 60s and early 70s It was installed in the Camaro Chevelle Buick GS Pontiac GTO Olds Cutlass and many other classic cars Many owners want to retain the original transmission in their classic cars to maintain its value Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4 speeds that guides you through each crucial stage of the rebuild process Comprehensive ID information is provided so you can positively identify the cases shafts and related parts It discusses available models parts options and gearbox cases Most important it shows how to completely disassemble the gearbox identify wear and damage select the best parts and complete the rebuild It also explains how to choose the ideal gear ratio for a particular application Various high performance and racing setups are also shown including essential modifications gun drilling the shafts cutting down the gears to remove weight and achieving race specific clearances Muncie 4 speeds need rebuilding after many miles of service and extreme use In addition when a muscle car owner builds a high performance engine that far exceeds stock horsepower a stronger high performance transmission must be built to accommodate this torque and horsepower increase No other book goes into this much detail on the identification of the Muncie 4 speed available parts selection of gear ratios and the rebuild process

*How to Rebuild Corvette Rolling Chassis 1963-1982* George McNicholl, Second and third generation Corvettes may well be the stuff of some collectors dreams but if you're an owner or enthusiast who'd like to drive your dream car this guide to repairing and rebuilding will put you and your Vette on the road With step by step notes and photographs George McNicholl documents the complete rebuilding of four Corvettes 1965 and 1967 convertibles and 1969 and 1972 coupes putting the process within reach of any do it yourself mechanic McNicholl's focus is on rebuilding the second and third generation Corvette rolling chassis for daily use with clear and concise information on engines transmissions differentials frames front suspensions brakes wheels and fuel exhaust and cooling systems for models from 1963 to 1982

**Corvette, 1968-1982 : Parts Interchange Manual** Paul A. Herd, Chevelle SS Restoration Guide, 1964-1972 Paul A. Herd, Get all the details exactly right on engines frames suspension exterior interior and more Includes all the vital numbers to assure authenticity including original parts numbers Don't settle for less Your Super Sport deserves the best Important features in this book include 350 photos and diagrams Collector Car News

**Camaro Owner's Handbook** Ron Sessions, 1999 For over thirty years the Camaro has been one of the most popular sports coupes This essential guide for owners of the first and second generations of these ponycars those built from 1967 through 1981 includes step by step photo how tos that make it easy to complete over thirty repair maintenance restoration and upgrade projects in a single weekend or less

**GTO Data & ID Guide: 1964-1974** Peter C Sessler, 2018-02-15 When the Pontiac GTO debuted in the fall of 1963

few people could have predicted that the landscape of the performance car would be changed forever With the new GTO a genre of automobiles was born that combined image character and muscle 515 797 GTOs rolled off assembly lines from 1963 through 1974 it s undeniable just how influential these cars were What Pontiac couldn t have predicted was just how collectible the GTOs would be decades later Author Peter Sessler dissects the GTO and presents critical data including engine and transmission codes rear axle identification exterior and interior colors options production numbers and VIN decoding If you re at a car show and someone asks you what the distributor number is on your GTO open this book and find the answer Correctly restoring a GTO is no easy matter With this book you take a giant step toward understanding just what components are needed to bring your old Goat back to life Possessing this much data is a surefire way to become a GTO expert It even fits in your back pocket

**How to Build a Killer Street Machine** Jefferson Bryant,2010 *Pontiac GTO Restoration Guide 1964-1972* Paul Zazarine,1995 *Collector's Originality Guide Chevrolet Camaro 1970-1981* Jim

Schild,2008 In 1970 after three years of growth in the muscle car sector Chevrolet introduced its revamped Camaro And despite dire predictions of the imminent collapse of the pony car market the Camaro only became more and more popular

**Original Pontiac Firebird and Trans Am 1967-2002** Jim Schild, Following Ford and Chevrolet Pontiac entered the pony car market in 1967 and came up with one of the best and most successful muscle cars ever produced Though based on the Camaro chassis the Firebird offered unique features and high performance and over its nearly 40 years of production it continued to wow drivers as it does today This book details the Firebird s long and illustrious career With high quality detailed color photographs of some of the finer models both originals and faithful restorations the book is at once a unique history and a restoration guide to all four generations of the Firebird Pictures and text profile the correct parts finishes options and trim pieces for various models The book also covers the vehicle s wide variety of engine options along with all special editions and model variations from the Firebird s introduction in 1967 to the final model in 2002

**Chevrolet SS Muscle Car Red Book** Peter C. Sessler,1991 A complete and accurate statistical guide to the extremely popular Super Sport Chevys 1967 72 Camaro SS and 1965 73 Chevelle SS and 1962 70 Impala SS Colors options serial numbers production totals specs and facts A vital fact book Similar to the popular Corvette Black Book

*Corvette 1968-1982 Restoration Guide, 2nd Edition* Richard Prince,2011-08-01 A guide to restoring and maintaining third generation Corvettes offers comprehensive and photography enhanced coverage of the full range of the C3 s unique components from engines and drivetrains to chassis and interiors Original [Definitive Pontiac GTO Guide](#) David Bonaskiewich,2018-09-14 p p1 margin 0 0px 0 0px 0 0px 0 0px font

12 0px Arial After a brainstorming session Pontiac executives and engineers decided to slot a 389 ci V 8 into the intermediate sized Tempest against GM rules and the GTO was created Little did they know what a profound impact that decision would make The GTO would become a sensation and later was recognized as the first muscle car of the 1960s Visionaries Pete Estes John DeLorean and other key Pontiac executives knew the youth market was waiting for a bold lightweight sporty car

When their staff toyed with the concept of putting the large V 8 in the car Pontiac executives jumped on the idea to meet that perceived market demand Pontiac had a high performance street car that could light up its tires and outperform the vast majority of the cars on the road It also reshaped Pontiac s image of a company producing stodgy lumbering full size cars into a high performance youth brand Pontiac expert and long time writer David Bonaskiewich delves deep into the GTO model and its history bringing the equipment and options of this iconic muscle car into full focus He reveals the hardware under the sheet metal the V 8 engines manual and automatic transmissions rear differentials interior options color codes and so much more When the GTO was released in 1964 it was offered as a unique performance package to the Tempest and high performance enthusiasts stood up and took notice Examined are the GTO s 4 barrel 389 with dual exhaust 3 speed floor shifter stiffer suspension limited slip differential and heavy duty cooling system The 1965 GTO was restyled with more interior room being added and the renowned 389 Tri Power engine joined the lineup cranking out 360 hp By 1966 the GTO was a runaway success Pontiac made the GTO its own model and it featured a sleeker Coke bottle styling A convertible joined the hardtop and a pillared coupe also joined the lineup The 1967 Pontiac GTO was arguably one of most the superbly styled models ever with a wide range of engines and high performance hardware All of these important upgrades advancements and model evolutions are covered in exceptional detail The GTO stands alone in the annals for muscle car history Not only did Pontiac create a classic muscle car it created the muscle car blueprint that other Detroit manufacturers followed in the years to come A glossy surface overview of this iconic model does not do it justice If you have been searching for the in depth nuts and bolts guide to GTO equipment and options you need look no further

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*Chevelle Data & ID Guide* Dale McIntosh,2016-08-15 Few muscle cars have ever enjoyed the long success over time as the Chevrolet Chevelle From 1964 to 1972 more than 4 million Malibus Chevelles El Caminos and Monte Carlos were produced in dozens of configurations This creates countless questions when it s time to accurately restore a project car With the Chevelle Data ID Guide 1964 1972 identifying the correct options and codes for your Chevelle becomes much much easier This book is a no nonsense hard hitting data book that delivers all of the necessary information to correctly identify the numbers and options associated with your Chevelle Production Numbers VIN Decoding Engine Transmission Rear Axle Codes Interior Codes Exterior Paint Codes Color Combination Charts and Full Options Lists are provided It delivers a wealth of information in a single publication that will aid you in correctly restoring and authenticating your Chevelle In addition each chapter provides the information for you to determine whether or not your Chevelle is a factory SS model With the Chevelle Data ID Guide 1964 1972 you have the missing tool needed to return your Chevelle project to its factory original condition

**How to Restore Your Corvette, 1963-1967** Chris Petris,2012 This book shows you everything you need to know to expertly return a second generation Corvette to its former glory

[Chevelle/Elcamino Handbook HP1428](#) Editors of Chevy High Performance Mag,2004-06-01 Now readers can turn their Chevelle or El Camino into the ultimate street machine

Here is a compilation of tech articles from Chevy High Performance the most popular magazine among Chevy enthusiasts Includes articles on engine performance tires wheels suspension bodywork exhaust and interior modifications It s the the latest collaboration of the authors of Hot Rod Car Craft Chevy High Performance among others Complete with over 300 photos and illustrations *Camaro Restoration Guide, 1967-1969* Jason Scott,1997 **COPO Camaro, Chevelle & Nova** Matt Avery,2018-09-14 The COPO Camaros Chevelles and Novas of the 1960s and early 1970s were the ultimate high performance GM muscle cars While few knew about this back channel program at the time it is now recognized as the origin of GM s top muscle cars Dedicated Chevy racers and car owners were determined to compete head to head with Mopar and Ford at the racetrack and on the street But in order to do so they needed to circumvent the corporate ban on racing and resolve the restriction of 400 ci engines in intermediate vehicles Don Yenko and some other creative individuals recognized the loophole in the COPO Central Office Production Order system at General Motors The COPO program was designated for fleet vehicles such as taxicabs but at the peak of the muscle car wars it was used to build the ultimate high performance Chevy muscle cars Some horrific on track accidents compelled General Motors to drop out of racing yet GM did not want to allow Chrysler and Ford to steal the glory on Sundays while they stood on the sidelines As a result GM inconspicuously ran the Chevy racing and high performance program through back channels and COPO was integral part of the program Don Yenko became the COPO muscle car program chief architect and champion He ordered the Corvair through the COPO program and created the Corvair Stinger to mount a SCCA road race campaign From these humble beginnings the road map for creating the ultimate Camaros Chevelles and Novas was established Factory Camaro V 8s came equipped with the 350 small block or 396 big block which had to compete with the Mustang Cobra Jets and Mopar Wedge and Hemi cars In response building the big block Camaro through the COPO program was devised At the factory Camaros were fitted with the 396 engines and shipped to dealers where the 427s were installed in the cars From 1967 to 1969 the factory and dealers installed eight different 427 engines including the all aluminum ZL1 427 Later on others used the road map to build COPO Novas and Chevelles to similar spec with similar results The COPO performance car program did not end with these muscle cars Yenko even ordered several hundred Vegas through the COPO program so they could be fitted with turbochargers and raced in SCCA competition Chevy muscle car aficionado and author Matt Avery retraces the history of the COPO program and the creation of these premier muscle cars He has scoured archives and tracked down owners and personnel involved in the program to deliver a comprehensive story and complete guide to the COPO cars The COPO muscle car and racing program produced a storied and remarkable journey and author Matt Avery captures all these facets in this entertaining and revealing history p p1 margin 0 0px 0 0px 0 0px 0 0px font 12 0px Arial [How to Restore Your Pontiac GTO, 1964-1974](#) Donald Keefe,2012-07-13 With detailed step by step instructions accompanied by full color photos this book shows critical procedures to restore a GTO to factory like new condition *Corvette Restoration Guide, 1968-1982* Richard Prince, If your

third generation Corvette demands restoration you've come to the right place This information packed reference outlines every part and sub assembly necessary for a factory original restoration to your coveted Corvette Filled with detailed schematics charts illustrations and photographs necessary to authentically restore every part system or component Find out what's correct before you begin your next restoration project

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