

**ANNEXURE-1**  
**PREVENTIVE MAINTENANCE CHECKLIST OF LIQUID TRANSFER PUMPS**

Area:

Date:

Equipment No:

Frequency: Quarterly

| Sr. No. | Description of the job   | Observations | Corrective Action | Spare Used |
|---------|--|--------------|-------------------|------------|
| 1       | Before starting Preventive maintenance of machine "switch off" the panel board.  | Ok/Not Ok    |                   |            |
| 2       | Put the board of "Under Maintenance " on the panel board   | Ok/Not Ok    |                   |            |
| 3       | Check the motor coupling and spider for any wear and tear, if required replace the same.   | Ok/Not Ok    |                   |            |
| 4       | Check the pump assembly for free movement.   | Ok/Not Ok    |                   |            |
| 5       | Check the gear box oil, if required top up oil in gear box.  | Ok/Not Ok    |                   |            |
| 6       | Check all electrical connections (control panel, all motors,) for any loose connections, burned contacts, signs of overheated wires etc. Tight/replace the same. | Ok/Not Ok    |                   |            |
| 7       | Clean the electrical panel.  | Ok/Not Ok    |                   |            |
| 8       | Check the level controllers for proper operation.  | Ok/Not Ok    |                   |            |
| 9       | Clean the electrical contactors contact strips.  | Ok/Not Ok    |                   |            |
| 10      | Check the overload relay for proper setting as per the motor rating.   | Ok/Not Ok    |                   |            |
| 11      | Switch ON the main supply and check for proper voltage supply with multimeter.   | Ok/Not Ok    |                   |            |
| 12      | Check for proper earthing.   | Ok/Not Ok    |                   |            |
| 13      | Test manually over load relays for tripping at set value.  | Ok/Not Ok    |                   |            |
| 14      | Remove the board of " Under Maintenance " on the panel board   | Ok/Not Ok    |                   |            |

# Mfspqb Fado Pump Checklist

**BM King**



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