

SWIVEL BRACKET DISASSEMBLY

- 1. Remove locknut and lock (Figure 6). Then lift along swivel assembly from vertical bracket.
- 2. Remove tube mount (Figure 6) and pull swivel tube out of vertical bracket.



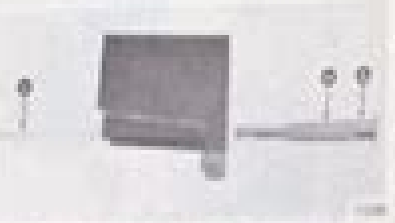
1 - Clamp Bracket Assembly
2 - Swivel Tube
3 - Vertical Bracket
4 - Spring

Figure 4. Clamp Bracket Removal



1 - Tube Mount
2 - Swivel Tube
3 - Vertical Bracket
4 - Spring

Figure 5. Swivel Tube Removal

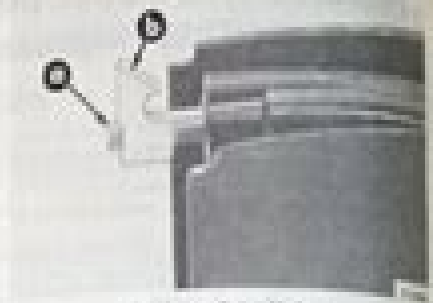


1 - Swivel Bracket
2 - Spring
3 - Vertical Bracket
4 - Spring

Figure 6. Swivel Bracket Removal

Push down on the release button and pull up on release handle. Then move shaft to the side and pull back (Figure 7) out of vertical bracket.

Remove the release button with spring (Figure 8) from vertical bracket.



1 - Release Button
2 - Release Button Spring
3 - Vertical Bracket

Figure 7. Release Button Installation

SWIVEL BRACKET REASSEMBLY

- 1. Insert shaft of the release button with spring into place in vertical bracket. Then bottom end button align with notch.
- 2. Slide release back up onto shaft of the release button and secure in place at end of shaft, as shown in Figure 7.
- 3. Place swivel tube into vertical bracket (Figure 8).
- 4. Thread tube mount (Figure 6) onto swivel tube and tighten mount until snug.
- 5. Reinstall clamp bracket assembly in vertical bracket (Figure 4).



1 - Swivel Tube
2 - Installing Tube Mount into Slot
3 - Tube Mount

Figure 8. Installing Swivel Tube



Vertical Shaft and Upper Shaft (RC Model)

VERTICAL SHAFT REMOVAL

- 1. Disassemble control housing, following control housing assembly (see "Index").
- 2. Disassemble motor upper from inside of control housing.
- 3. Remove motor assembly completely from shaft, following motor removal ("Index").
- 4. Insert 2 set screws (Figure 1) and slide lower bearing cap and ball bearing off vertical shaft.
- NOTE: If shaft is locked and lower bearing cannot be set up, use a file to remove scale.



1 - Set Screw (2 Req'd)
2 - Lower Bearing Retainer
3 - Vertical Shaft
4 - Ball Bearing

Figure 1. Lower Bearing Retainer Removal

- 1. Pull vertical shaft (Figure 2) out of upper shaft. Remove upper ball bearing from shaft.



1 - Upper Ball Bearing
2 - Vertical Shaft
3 - Upper Housing
4 - Motor (See Chapter 10 for removal from shaft)

Figure 2. Vertical Shaft Removal

- 1. Slide control bracket and shaft along onto vertical shaft.
- 2. Position control housing to vertical shaft so the control handle will be placed in desired direction - normally toward lower end of shaft (middle of control handle on RC Model). Slide motor to shaft with 1 set screw. Thread motor into groove at base.
- 3. Reinstall motor wires in control housing following wiring diagram (see "Index").
- 4. Properly secure motor and disconnect control housing according to instructions in control housing manual ("Index").

1 - Control Bracket Assembly
2 - Ball
3 - Ball Mount
4 - Control

Figure 3. Installing Clamp Bracket Assembly

NOTE: Place gear on top of vertical shaft and control shaft are not assembly and then be secured together.

UPPER SHAFT REMOVAL

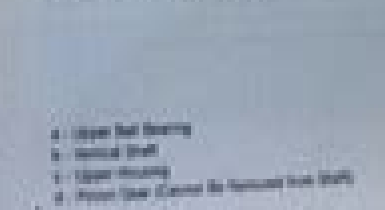
- 1. Use a rubber mallet to tap lower bearing cap out of bottom of upper shaft, as shown in Figure 3.
- 2. Remove clamping handle and pull upper shaft from vertical housing.



1 - Lower Bearing Cap
2 - Clamping Handle
3 - Rubber Mallet
4 - Upper Shaft

Figure 3. Lower Bearing Cap Removal

- 1. Insert 2 set screws, which secure control housing (Figure 4) to shaft, and slide bearing off shaft.
- 2. Remove upper bearing cap (if present) from shaft by tapping off with rubber mallet.



1 - Upper Ball Bearing
2 - Vertical Shaft
3 - Upper Housing
4 - Motor (See Chapter 10 for removal from shaft)

Figure 4. Vertical Shaft Removal

Mercury Thruster Outboard Repair Manual

Lei Shi



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web in this guide we ll explain how to use a cash flow calculator to maximize positive cash flow within your real estate investments that way you ll be better equipped to combat shortfalls and make smarter business decisions regarding rental properties

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web cash flow margin is very important in real estate development it shows the movement of cash throughout a project lifecycle tracking the expenditure and capital receipts the irr can also be adjusted to reflect the introduction of debt finance and can otherwise be known as a geared or ungeared irr

