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**Question Paper Code : 21545**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

**ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION**

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for  
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

**PART A — (10 × 2 = 20 marks)**

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

**PART B — (5 × 16 = 80 marks)**

11. (a) (i) What steps are followed for doing a method study of job process? (8)  
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)  
(ii) Discuss the tools are techniques for work measurement. (8)



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**Yvonne Howell, Nikolai Kremmentsov**



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## **Table of Contents Me 2027 Qustion Paper May June 2014**

1. Understanding the eBook Me 2027 Qustion Paper May June 2014
  - The Rise of Digital Reading Me 2027 Qustion Paper May June 2014
  - Advantages of eBooks Over Traditional Books
2. Identifying Me 2027 Qustion Paper May June 2014
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Me 2027 Qustion Paper May June 2014
  - User-Friendly Interface
4. Exploring eBook Recommendations from Me 2027 Qustion Paper May June 2014
  - Personalized Recommendations
  - Me 2027 Qustion Paper May June 2014 User Reviews and Ratings
  - Me 2027 Qustion Paper May June 2014 and Bestseller Lists
5. Accessing Me 2027 Qustion Paper May June 2014 Free and Paid eBooks
  - Me 2027 Qustion Paper May June 2014 Public Domain eBooks
  - Me 2027 Qustion Paper May June 2014 eBook Subscription Services
  - Me 2027 Qustion Paper May June 2014 Budget-Friendly Options

6. Navigating Me 2027 Qustion Paper May June 2014 eBook Formats
  - ePub, PDF, MOBI, and More
  - Me 2027 Qustion Paper May June 2014 Compatibility with Devices
  - Me 2027 Qustion Paper May June 2014 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Me 2027 Qustion Paper May June 2014
  - Highlighting and Note-Taking Me 2027 Qustion Paper May June 2014
  - Interactive Elements Me 2027 Qustion Paper May June 2014
8. Staying Engaged with Me 2027 Qustion Paper May June 2014
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Me 2027 Qustion Paper May June 2014
9. Balancing eBooks and Physical Books Me 2027 Qustion Paper May June 2014
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Me 2027 Qustion Paper May June 2014
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Me 2027 Qustion Paper May June 2014
  - Setting Reading Goals Me 2027 Qustion Paper May June 2014
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Me 2027 Qustion Paper May June 2014
  - Fact-Checking eBook Content of Me 2027 Qustion Paper May June 2014
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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