ME 2027 - Process planning and Cost estimation

Part A (2 Marks)

Define method study Mention the objectives of method study 3 What are the applications of method shidy 4 Define work measurement 5 Mention the types of process chart 16. What is outline process chart? Tr. What is a two handed process chart 8. What is travel chart? St. 1 What is multi activity chart 10. Differentiate template and models 11 Distinguish flow diagram and string diagram 12 Define flow diagram 100 Define string diagram What is cyclegraph 14 7.5 What is chronocycle graph 中部 What is therblig? 2.7 What is SIMO chart? 185 What is ergonomics 150 Briefly explain ergonomic display design. 20. Briefly explain ergonomic design of control 21 What are the factors involved in designing working environment? 22 What are the rules concerning principles of motion economy 23 Mention the techniques in time study 24 Mention the tools used in time study. 25 Define standard time 265. Mention the allowances in arriving standard time 27. What is process allowance? What is contingency allowance? 26 What is fatigue allowance 24/2 What is personal allowance 31 What is interference allowance? 32 What is special allowance? 33. What is process planning? 346 What are the objectives of process planning? 35 Mention the activities involved in process planning 36. Menson the documents involved in process planning 37. What are the approaches to process planning? 36 What is manual process planning 200 What is CAPP? 40. What are the benefits of CAPP? 48.75 Define retrieval CAPP 42 Define generative CAPP 43. What are the components of generative CAPP? 44 What are the ments of retrieval CAPP? 45 What are the dements of retrieval CAPP 45. What are the merits of generative CAPP? 437 What are the dements of generative CAPP 48 What are tools for developing manufacturing logic and knowledge? 49. What is decision table? 50. What is an expert system shell? Mention the parameters fro material selection? What is operation and route sheet?

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