







#### Removing the Electric Clutch

#### DANGER

- To avoid personal injury:
- Park the machine on a hard and level surface.
- Lift up and hold with jack stands or blocking the rear of the machine, do not operate the machine during the work.
- Disconnect the coupler (1).
- Remove the mower belt (4).
- Remove the PTO clutch stopper (2) and the flange bolt (5).
- Remove the electric clutch (3).

#### (When reassembling)

#### IMPORTANT

- Tighten the flange bolt (5) to the tightening torque below.
- Install the PTO clutch stopper (2) to the arrow hole, next to the wire harness.
- Make sure to install the spring plate (6) with cup face up.

Tightening longue	Flange bolt	62.8 to 72.5 N·m 6.4 to 7.4 kgf m 46.3 to 53.5 lbr ft
-------------------	-------------	---

- (13) Couplet
- (Z) FTO Clutch Stooper
- (3) Electric Clutch
- (40) Microsof Book

- (50) Plance Bolt.
- (6) Spring Plate

NY12109-RESIDENCE CONTROL

#### Removing HST Pulley

- 1. To remove the HST pulley (1) and HST belt (5), turn the HST tension arm (3) with a square wrench.
- Remove the HST pulley (1) and HST belt (5).
- Remove the 4 tapping botts (2) for engine.

#### (When reassembling)

#### IMPORTANT

- Tighten the tapping bolt (2) to the tightening torque below.
- Apply "HENKEL LOCTITE C5-A copper based anti-seize lubricant" or equivalent to the engine shaft.
- Attach the HST pulley (1) with long side down.
- Attach the HST tension spring (4) with the long hook to the pulley side.

Tightening tonque Topping bolt	57.6 to 67.8 N/m 5.9 to 6.9 kgf m 42.5 to 50.0 lbf-ft	
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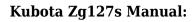
- (1) HST Pulley
- (Z) Tagsing Bott
- (3) HST Tension Arm.

- (4) HST Tension Spring
- (5) HST Belt.

WEST DOWNSHIPS OF STREET

# **Kubota Zg127s Manual**

Kubota Kabushiki Kaisha



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