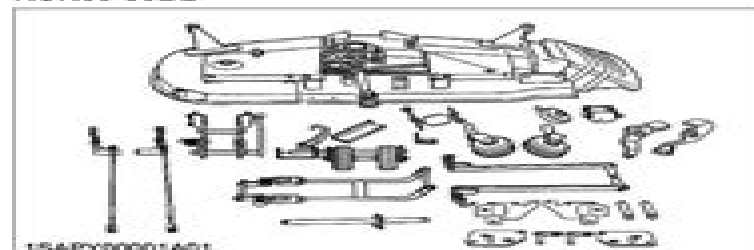


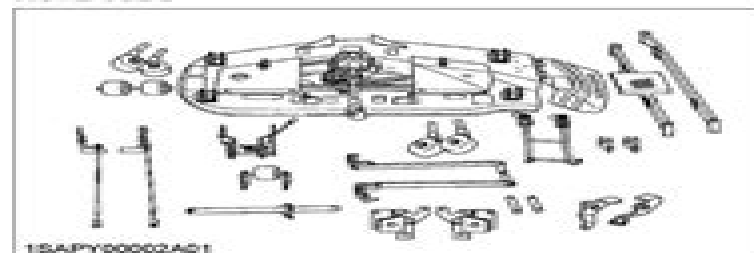
4.1.1 Checking the parts of the mower before assembly

1. Get all the mower components out from the case, and check the parts as illustrated in the following figures.
Some of these parts may already be assembled to the mower deck.

RCK60-30BB



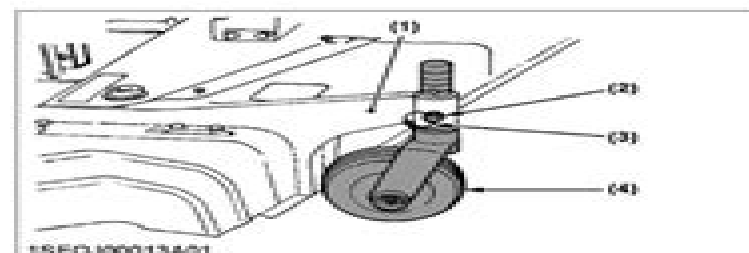
RC72-30BB



4.1.2 Setting up the mower

RCK60-30BB

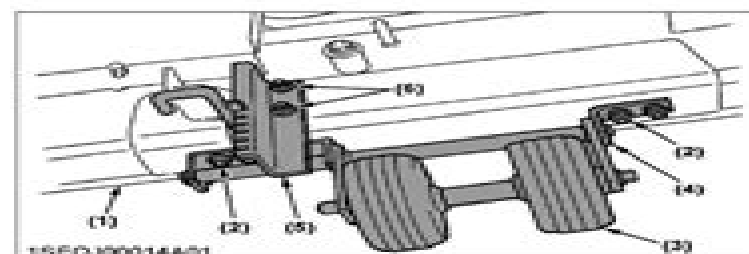
1. Attach the front gauge wheels to the arms of the mower deck with the clevis pins and snap rings.



- (1) Arm
- (2) Clevis pin $\phi 10 \times 50$
- (3) Snap ring $\phi 15$
- (4) Front gauge wheel

2. Attach the bracket to the mower deck with M10 bolts, spring washers and nuts. Then attach the rear gauge wheel assembly to the mower deck with M10 bolts, spring washers and nuts. Attach the adjusting plate to the mower deck with M10 bolts, spring washers and nuts.

Tightening torque	M10	48.1 to 55.9 N·m 4.9 to 5.7 kgf·m 35.4 to 41.2 lbf·ft
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- (1) Mower deck
- (2) 5-M10 $\times$ 25 bolt, spring washer, nut
- (3) Rear gauge wheel assembly
- (4) Bracket
- (5) Adjusting plate
- (6) 2-M10 $\times$ 25 bolt, spring washer, nut

3. Attach the bracket to the mower deck with M10 bolts, spring washers and nuts, and the front center anti-scalp roller to the bracket with the spring pin.

Tightening torque	M10	48.1 to 55.9 N·m 4.9 to 5.7 kgf·m 35.4 to 41.2 lbf·ft
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web calculation examples the following are calculations for center distance a and tip and root clearance c when module $m = 2$
pinion $z_1 = 20$ gear $z_2 = 40$ reference diameter of pinion $d_1 = 20 \times 2 = 40$ reference diameter of gear $d_2 = 40 \times 2 = 80$ center distance $a = 40 + 80 \div 2 = 60$ $c = 0.25 \times 2 = 0.5$

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web calculation process results $a = 0.025 \text{ m}$ $s_2 = 0.025 \text{ m}$ $g = 0.025 \text{ m}$ $a_f = 0.025 \text{ m}$ permissible feed force $F_u = 4.05 \text{ kN}$ condition $F_u \leq 4.05 \text{ kN}$ fulfilled rack and pinion drive calculation and selection $v = 0.25 \text{ m/s}$ calculation example values given travelling operation mass to be moved $m = 820 \text{ kg}$

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web the minimum number of teeth required on pinion in order to avoid the interference were computed using following

relation $z_2 \sin^2 \phi \geq 1$ substituting values in above equation minimum number of teeth on pinion are 18 standard gear ratio for rack and pinion 1.5 therefore no of teeth on rack 18 $\times$ 1.5 = 27 selection of

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web description the lathe is a very versatile and important machine to know how to operate this machine rotates a cylindrical object against a tool that the individual controls the lathe is the forerunner of all machine tools the work is held and rotated on its axis while the cutting tool is advanced along the line of a desired cut

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web feb 7 2023 diagram of a lathe machine i won t stop at knowing a lathe machine s main function and parts you also need to visualize the machine and see each component s location i inserted a lathe diagram in this section illustrating the parts of the machine tool the photo above will show you the main parts mounted in the lathe machine

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web line diagram of lathe machine the line diagram of lathe machine is shown below parts of lathe machine the parts of the lathe machine are as follows bed lead screw guideways prime mover transmission system headstock spindle chuck feed gearbox thread chasing dial split nut carriage slideways with saddle compound rest toolpost