



Transmission



Transmission



Transmission

Checking Charge Relief Pressure

CAUTION

- When checking, park the machine on flat ground, apply the parking brake.

NOTE

- Use a new transmission oil filter.
- Remove the hex, socket head plug from P2 port.
- Assemble adapter (88 (J7714-520R)) and thread port (J7714-5041) with the gasket between them.
- Install the assembled adapter (88) and thread port to P2 port.
- Install the cable, thread port in relief valve oil pressure tester and the pressure gauge to threaded port in valve.
- Run the engine at maximum speed.
- Place the range gear shift lever in neutral.
- Release the HST pedal to set in neutral, and measure the charge pressure.
- If the measurement is not within the factory specifications, check charge relief valve (See page 3-637) or adjust with adjusting stem (3).

(Reference)

- Thickness of adjusting stem (4) : 0.5 mm (0.02 in.)
- Pressure change per 0.5 mm (0.02 in.) of stem :
Approx. 0.1 MPa
0.00 kgf/cm²
0.07 psi
- Because of the setting pressure of filter protective relief valve (5) is about 200 kPa (2.0 kgf/cm², 43 psi) more than the charge relief valve (5), the number of plunger filter protective relief valve should be 4 to 5 more than charge relief valve.

Charge pressure (at maximum oil flow) 15 (100 in/min) (1)	Factory spec.	0.35 to 0.55 MPa (3.5 to 5.5 kgf/cm ²) 50 to 80 psi
--	---------------	---

NOTE

- Use pressure gauge is 0 MPa (0 kgf/cm², 711 psi) full scale.

(When reassembling)

- Install the hex, socket head plug to the P2 port with O-ring.

- | | |
|-------------|------------------------------------|
| (1) P1 Port | (4) Adjusting stem |
| (2) P2 Port | (5) Filter protective relief valve |
| (3) P3 Port | (6) Charge Relief Valve |

continued

[2] DISASSEMBLING AND ASSEMBLING

- Before proceeding this section, disassembling the Loader Assembly and Frames. (Refer to Section 10)

(1) Clutch Housing and HST

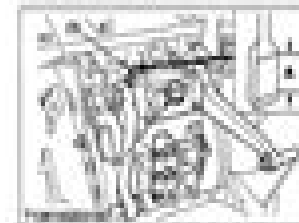
(A) Separating Clutch Housing



Transmission



Transmission



Transmission



Transmission

Draining the Transmission Fluid

- Place oil pans underneath the transmission case.
- Remove the drain plugs (1).
- Drain the transmission fluid.
- Remove the drain plugs (1).

(When refilling)

- Fill oil from filling port after removing the filling plug (2) with loosening the upper nut on the dipstick (3).
- After turning the engine for few minutes, stop it and check the oil level again, add the fluid to prescribed level if it is not correct level.

Transmission fluid capacity	At 1 15.5 to 16.5 gal 59.1 to 63.0 gal
-----------------------------	--

IMPORTANT

- Use only KUBOTA SUPER-UDT fluid. Use of other oils may damage the transmission or hydraulic system. Refer to "LUBRICANTS, FUEL AND COOLANT". (See page 5-4.)
- Do not mix different brands of fluid together.

- | | |
|------------------|--|
| (1) Drain Plug | (4) Oil level is acceptable within the range |
| (2) Filling Plug | |
| (3) Nut | |

continued

Battery, Hood, Side Cover and Bumper

- Disconnect the battery ground-cord (1).
- Remove the side covers (2, 3).
- Remove the hood (2).
- Remove the fuel cap and remove the terminal (4).
Remove the fuel cap.

NOTE

- When disconnecting the battery cable, disconnect the ground cord first, when connecting, positive cord first.

- | | |
|-------------------------|--------------------|
| (1) Battery Ground Cord | (4) Bumper |
| (2) Hood | (5) Side Cover L/R |
| (3) Side Cover R/L | |

continued

Kubota L48 Shop Manual

Marcel A. Müller



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