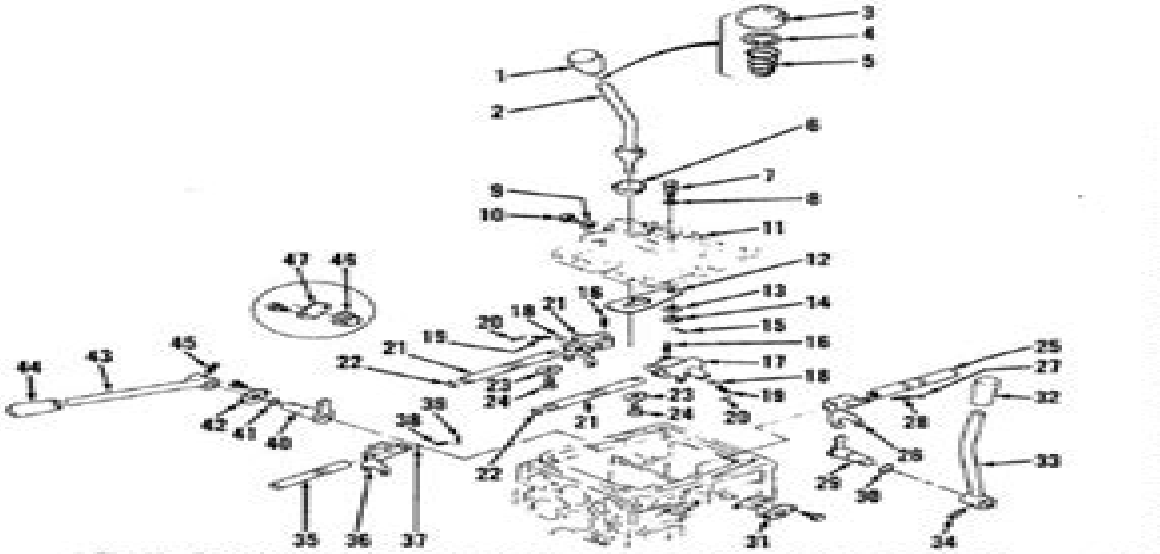


Fig. 73—Exploded view of shifter mechanism used on Models B5100D and B5100E. Components 35 through 44 are used on Model B5100D and components 45 and 47 are used on Model B5100E.

UDT hydrostatic transmission fluid, Shell Donax-TD or TM, Mobil Fluid 250, Exxon Torque Fluid 56. Bleed fuel system as outlined in paragraph 36.

REMOVE AND REINSTALL

All Models

73. Split clutch housing from transmission case as outlined in paragraph 72. Remove shift cover (11—Fig. 73 or Fig. 74) as an assembly with shift components. Remove hydraulic lift covers as outlined in paragraph 99. Remove cap screws and nuts securing gear transmission case to center housing. Separate assemblies, then withdraw transmission assembly while being careful not to allow any component to fall free.

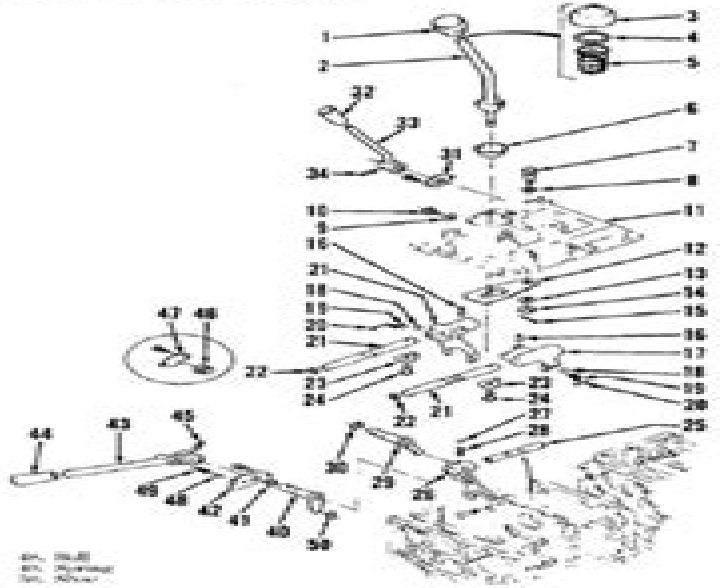
Installation is reverse order of removal. Tighten cap screws and nuts securing transmission to center housing to 39-43 N·m (29-32 ft.-lbs.) torque. Install shift cover assembly. Refer to paragraphs 99 and 72 to complete reassembly.

OVERHAUL

All Models

74. Disassembly is evident after reference to Figs. 73 and 77 for Model B5100D, Figs. 73 and 76 for Model

Fig. 74—Exploded view of shifter mechanism used on Models B6100D, B6100E and B7100D. Components (40 through 45) and (48 through 50) are used on Models B6100D and B7100D and components (46 and 47) are used on Model B6100E.



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