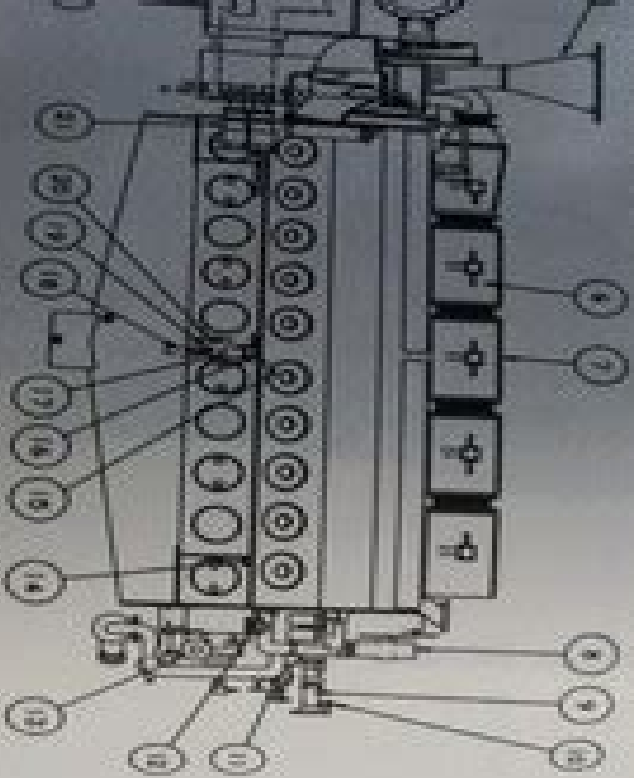




- 1. CRANKCASE OILING LINE
- 2. WATER PUMP
- 3. WATER PUMP DRIVE SHAFT
- 4. WATER PUMP DRIVE SHAFT
- 5. WATER PUMP DRIVE SHAFT
- 6. WATER PUMP DRIVE SHAFT
- 7. WATER PUMP DRIVE SHAFT
- 8. WATER PUMP DRIVE SHAFT
- 9. WATER PUMP DRIVE SHAFT
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- 14. WATER PUMP DRIVE SHAFT
- 15. WATER PUMP DRIVE SHAFT
- 16. WATER PUMP DRIVE SHAFT
- 17. WATER PUMP DRIVE SHAFT
- 18. WATER PUMP DRIVE SHAFT
- 19. WATER PUMP DRIVE SHAFT
- 20. WATER PUMP DRIVE SHAFT
- 21. WATER PUMP DRIVE SHAFT

See

Model GM850, GM8150, and GM81650 General Arrangement



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## DIESEL ENGINES

These engines (Illustrations 1, 2, and 3) are identified by the cylinder arrangement, code, and number of an engine. The governor, water pump, and other all pumps are mounted on the "front end." The engine air inlet and flywheel are at the "back end." "Left" and "right" are referenced facing toward the front end of an engine while standing at the back end.

## ACCESSORY RACK

The accessory rack (if provided, Fig. 1-6, is a steel fabricated frame which holds the required engine external supporting accessories for the water-jetting system, lubricating oil system, and the fuel system. Since components and systems vary in accordance with specific applications, the illustration should be



# Emd 645 Operating Manual

**Huangqi Zhang**



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