

LIBRICATION CHART (USE 8550 NUTO HI) EXCEPT WHERE OTHERWISE SPECIFIED, UNDER 15.0. SPICIFICATION JAMENTY; I) NUTO HI) RIPLACES NUTO HA)

- Countershaft Bearings, Replenish the two oil cops. 10. Apren 8 daily.
- Cone Cletch. With the cluth disergaged apply two or three drops of oil weekly.
  - 3. Headstock Rear Bearing, Lubricite with the gas duly,
- Headstock Pulley, Lobricus with the oil gan twice daily whenever the reduction gase is in use.
- Tumbler Gears, Lebricase with the oil gentwice daily.
   Changewheel Studs. Lebricase with an oil can twice
- LM Leadierow Bracket, Lubricate with the oil gun weekly.
- Mandatock Front Bearing. Replenish the oil cup twice daily.
- RH Landscraw Bracket, Lubricate with the oil gun. 20. weekly.

- Top Silde Feed Screw. Using oil of vacanty SA(30). Natrians from undernauth twice worldy. Apron Beservoir, Remove filter plug and top up to
  - Backpears and Change gear teeth. Lubritate with of of viscoity SALID daily 탣 Lubrana with Intermediate Gear/Clutch shaft. 40.50 ď.
    - Saddle, Front Shear, Lubricus with oil gas daily.
       Saddle, Rear Shear, Lubricus with oil gas daily.

Cross Silds Feedscrew, Uning all of viscosity SASM, lebrisse from underniesh treks weekly, Leadestrew, Cean with a stiff brush and spay oil of

런 런

Apron Borel Gear Bearing. Lubricase with all gradults.

skendy SADA worldy.

- Leadscrew Bevel Gear Bearing, Lubricos with oil 725, gas 4155.
  - Talstock Thrus. Lubrane with oil gardaly.
     Talstock Barrel. Lubrane with oil gardaly.
- It. Tailstock Barrel, Lobritate with oil gardely.

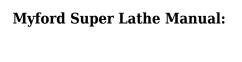
  Il gan 18. Backgear Spindle. When backgete is to un labricate
  with oil gan twice daily.

  Il cop 18. Cross Side Ways. Clean, and apply at oil of riscoling
  of SACID weekly.
- Top Side Ways. Clean, and apply at all of viscosity SAIDs weekly.
- 172. Rack, Lebricate with oil of choolity SAED weekly.
  NOTE. We supply and recommend tisse histo HD oil or equivalent for general inhelication. Where oil of viscosity SAED is specified, any good motor oil of this searber will be catisfactory.

As an alternative to motive oil of viscosity SADO see an indestral oil of viscosity I.S.O. VCAG. For started lense on: 31, 72, 35, 74, 28 Accol PTSSD00 greates should be used in those territories where it is smalleble.

## **Myford Super Lathe Manual**

**Jicheng Xie** 



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