



LUBRICATION CHART (USE 8550 NUTO H13 EXCEPT WHERE OTHERWISE SPECIFIED. UNDER U.S.O. SPECIFICATION 346177(N3) NUTO H13 REPLACES NUTO H46)

1. Counter-shaft Bearings. Replenish the two oil cups daily.
2. Cone Clutch. With the clutch disengaged apply two or three drops of oil weekly.
3. Headstock Rear Bearing. Lubricate with the oil gun daily.
4. Headstock Pulley. Lubricate with the oil gun twice daily whenever the reduction gear is in use.
5. Tumbler Gears. Lubricate with the oil gun twice daily.
6. Changehead Studs. Lubricate with an oil can twice daily.
7. LH Leadcrew Bracket. Lubricate with the oil gun weekly.
8. Headstock Front Bearing. Replenish the oil cup twice daily.
9. RH Leadcrew Bracket. Lubricate with the oil gun weekly.

10. Top Slide Ways. Remove filler plug and top up to overflowing weekly.
11. Intermediate Gear/Clutch shaft. Lubricate with oil gun daily.
12. Saddle, Front Shear. Lubricate with oil gun daily.
13. Saddle, Rear Shear. Lubricate with oil gun daily.
14. Apron Barrel Gear Bearing. Lubricate with oil gun daily.
15. Leadcrew Barrel Gear Bearing. Lubricate with oil gun daily.
16. Tailstock Thrust. Lubricate with oil gun daily.
17. Tailstock Barrel. Lubricate with oil gun daily.
18. Backgear Spindle. When backgear is in use lubricate with oil gun twice daily.
19. Cross Slide Ways. Clean, and apply an oil of viscosity SAE10 weekly.
20. Top Slide Ways. Clean, and apply an oil of viscosity SAE10 weekly.

21. Top Slide Feed Screw. Using oil of viscosity SAE10, lubricate from underneath twice weekly.
22. Backgear and Change gear teeth. Lubricate with oil of viscosity SAE10 daily.
23. Cross Slide Feed Screw. Using oil of viscosity SAE10, lubricate from underneath twice weekly.
24. Leadcrew. Clean with a stiff brush and apply oil of viscosity SAE10 weekly.
25. Back. Lubricate with oil of viscosity SAE10 weekly.

NOTE. We supply and recommend Lube Nuto H13 oil or equivalent for general lubrication. Where oil of viscosity SAE10 is specified, any good motor oil of this number will be satisfactory.
As an alternative to motor oil of viscosity SAE10 use an industrial oil of viscosity I.S.O. VG46.
For named items nos. 11, 22, 23, 24, 25 Neco MTS1000 grease should be used in those territories where it is available.

Myford Super Lathe Manual

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