



Fig. 5 - Removing Wide Front Axle Assembly

Tie rod ends are not adjustable for wear. Recommended toe-in adjustment is 0-1/4 inch.

End-play adjustment is 0.002-0.008 inch between support housing front face and front pivot bracket rear face.

ASSEMBLING THE AXLE

1. Install: (Refer to Fig. 1).

- a. Bearing, No. 17, to spindle, No. 19.
- b. Spindle bushings, Nos. 14 & 16, and ream to size.
- c. Spindle through axle spindle tube, No. 15.
- d. Dust seal, No. 13.
- e. Woodruff key, No. 18, to spindle.
- f. Spindle steering arm, No. 10, to spindle.
- g. Tighten spindle, bolt arm clamp.
- h. Repeat procedure for spindle assembly on other side.

INSTALLING THE AXLE

1. Install: (Refer to Fig. 1).

- a. Rear pivot bushing, making certain grease holes are in alignment.
- b. Axle main center-member, No. 24, by carefully inserting the rear pivot pin of center-member into support casting pivot pin bore.

c. Steering arm, No. 3, onto pedestal shaft and tighten clamp.

d. Front pivot bushing, No. 22, in front pivot bracket, No. 23.

e. Front pivot bracket to front pivot pin and attach to support casting.

f. Tie rods, No. 6, to main steering arm, No. 3.

g. Axle extensions, Nos. 15 and 25, to main center-member.

h. Tie rods Nos. 1 and 9, to spindle steering arms Nos. 10 and 27.

i. Shims, No. 21, (which are available in 0.002, 0.005 and 0.010 inch thickness) to the end of front pivot pin and secure with thrust plate, No. 20.

NOTE: End-play should be 0.002-0.008 inch between pivot bracket and center-member.

j. Wheels.

k. Lower grill panel.

l. Grease fittings.

2. Lubricate all grease fittings.

3. Adjust toe-in 0-1/4 inch.



Fig. 6 - Adjusting Toe-In

ADJUSTING THE TOE-IN

To adjust the toe-in of all wide front axle models, loosen the right tie rod set screw at the outer end and the clamp bolt at the inner end. Turn the tube assembly, No. 2, Fig. 1, in (or out) to obtain the desired toe-in. See Fig. 6.

Mf 50 D Service Manual

Huangqi Zhang



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