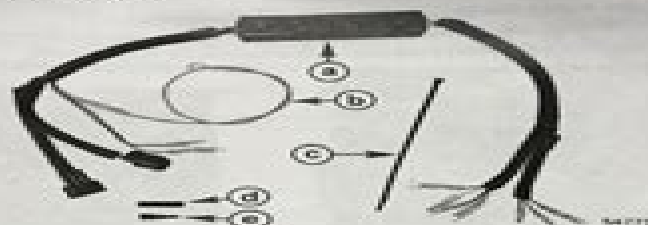


POWER TRIM SENSOR CONVERTER/TILT LIMIT MODULE KIT 75/80/90/100/115 FOURSTROKE (2.1L) S/N 2B095049 AND ABOVE

IMPORTANT: This document guides our dealers, boatbuilders, and company service personnel in the proper installation or service of our products. If you have not been trained in the recommended servicing or installation procedures for these or similar Mercury Marine products, have the work performed by an authorized Mercury Marine dealer technician. Improper installation or servicing of the Mercury product could result in damage to the product or personal injury to those installing or operating the product. Always refer to the appropriate Mercury Marine service manual for component removal and installation instructions.

NOTE: After completing installation, place these instructions with the product for the owner's future use.

Components Contained in Kit



Ref.	Qty.	Description	Part Number
a	1	Power trim sensor converter/tilt limit module	1555
b	1	Orange calibration wire (included with the module)	1555
c	3	Cables	8165111
d	1	Cap	13540
e	1	Plug	15541

Power Trim Sensor Converter/Tilt Limit Module Installation and Calibration

The module provides two functions:

- Converts the analog signal from the trim position sensor to a digital signal required for the SmartCraft digital trim/tilt gauge.
- Provides a variable, user-defined tilt limit for the up/out travel of the outboard to minimize the potential interference with the motor well or other obstructions.

Installation

1. Remove the battery cables from the battery.

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Table of Contents Mercury Outboard Trim Kit Manual

1. Understanding the eBook Mercury Outboard Trim Kit Manual
 - The Rise of Digital Reading Mercury Outboard Trim Kit Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercury Outboard Trim Kit Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercury Outboard Trim Kit Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercury Outboard Trim Kit Manual

- Personalized Recommendations
- Mercury Outboard Trim Kit Manual User Reviews and Ratings
- Mercury Outboard Trim Kit Manual and Bestseller Lists
- 5. Accessing Mercury Outboard Trim Kit Manual Free and Paid eBooks
 - Mercury Outboard Trim Kit Manual Public Domain eBooks
 - Mercury Outboard Trim Kit Manual eBook Subscription Services
 - Mercury Outboard Trim Kit Manual Budget-Friendly Options
- 6. Navigating Mercury Outboard Trim Kit Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mercury Outboard Trim Kit Manual Compatibility with Devices
 - Mercury Outboard Trim Kit Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercury Outboard Trim Kit Manual
 - Highlighting and Note-Taking Mercury Outboard Trim Kit Manual
 - Interactive Elements Mercury Outboard Trim Kit Manual
- 8. Staying Engaged with Mercury Outboard Trim Kit Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercury Outboard Trim Kit Manual
- 9. Balancing eBooks and Physical Books Mercury Outboard Trim Kit Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercury Outboard Trim Kit Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mercury Outboard Trim Kit Manual
 - Setting Reading Goals Mercury Outboard Trim Kit Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mercury Outboard Trim Kit Manual

- Fact-Checking eBook Content of Mercury Outboard Trim Kit Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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