

SWIVEL BRACKET DISASSEMBLY

- 1. Remove locknut and lock washer (Figure 6). Then lift along bracket assembly from vertical bracket.
- 2. Remove tube mount (Figure 6) and pull vertical tube out of vertical bracket.



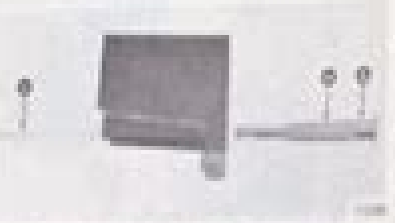
1 - Clamp bracket fasteners
2 - Tube bracket
3 - Lock
4 - Spring
5 - Release hook

Figure 4. Clamp Bracket Removal



1 - Tube mount
2 - Swivel tube
3 - Release hook
4 - Spring
5 - Release hook

Figure 5. Swivel Tube Removal

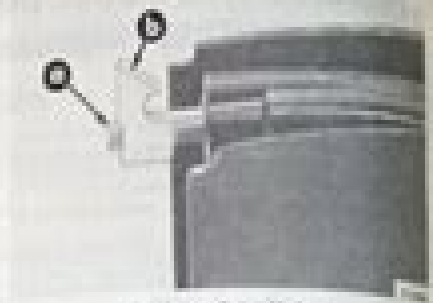


1 - Release hook
2 - Spring
3 - Release hook

Figure 6. Release Hook Removal

Push down on release button and pull up on release hook. Then move shaft to the side and pull back (Figure 7) out of vertical bracket.

Remove the release button with spring (Figure 8) from vertical bracket.



1 - Release button
2 - Release hook

Figure 7. Release Hook Installation

SWIVEL BRACKET REASSEMBLY

- 1. Insert shaft of tube release button with spring into place in vertical bracket. Then bottom end button align with pin.
- 2. Slide release hook up onto shaft of tube release button and secure in place at end of shaft, as shown in Figure 7.
- 3. Place vertical tube into vertical bracket (Figure 8).
- 4. Thread tube mount (Figure 6) onto vertical tube and tighten mount until snug.
- 5. Reinstall clamp bracket assembly in vertical bracket (Figure 4).



1 - Tube mount
2 - Swivel tube
3 - Release hook
4 - Spring
5 - Release hook

Figure 8. Installing Swivel Tube



Vertical Shaft and Upper Shaft (RC Model)

VERTICAL SHAFT REMOVAL

- 1. Disconnect control housing, following control housing assembly (see "Index").
- 2. Disconnect motor wires from inside of control housing.
- 3. Remove motor assembly completely from shaft, following wire removal ("Index").
- 4. Insert 2 set screws (Figure 1) and slide lower bearing cap and ball bearing off vertical shaft.
- NOTE: If shaft is locked and lower bearing cannot be set up, use a file to remove scale.



1 - Set screw (2 each)
2 - Lower bearing cap
3 - Vertical shaft
4 - Ball bearing

Figure 1. Lower Bearing Retainer Removal

- 1. Pull vertical shaft (Figure 2) out of upper shaft. Remove upper ball bearing from shaft.



1 - Upper ball bearing
2 - Vertical shaft
3 - Upper housing
4 - Motor (see diagram for removal from shaft)

Figure 2. Vertical Shaft Removal

- 1. Slide vertical bracket and shaft along onto vertical shaft.
- 2. Position control housing to vertical shaft so the control handle will be placed in desired direction - vertically toward lower end or 90° angle to front (parallel to the motor). Slide motor to shaft with 1/2" clearance. Thread motor into ground at base.
- 3. Reconnect motor wires to control housing following wiring diagram (see "Index").
- 4. Properly brace motor and disconnect control housing according to instructions in control housing manual ("Index").

1 - Clamp bracket fasteners
2 - Tube bracket
3 - Lock
4 - Spring
5 - Release hook

Figure 3. Installing Clamp Bracket Assembly

NOTE: Place gear on top of vertical shaft and control shaft and are assembly and then be secured together.

UPPER SHAFT REMOVAL

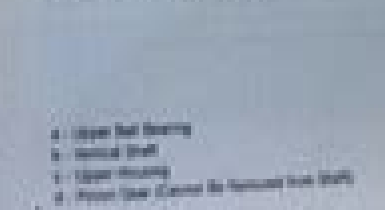
- 1. Use a rubber mallet to tap lower bearing cap out of bottom of upper shaft, as shown in Figure 3.
- 2. Remove clamping handle and pull upper shaft from vertical housing.



1 - Lower bearing cap
2 - Rubber mallet
3 - Clamping handle
4 - Upper shaft

Figure 3. Lower Bearing Cap Removal

- 1. Insert 2 set screws, which secure control housing (Figure 4) to shaft, and slide bearing off shaft.
- 2. Remove upper bearing cap (if present) from shaft by tapping off with rubber mallet.



1 - Upper ball bearing
2 - Vertical shaft
3 - Upper housing
4 - Motor (see diagram for removal from shaft)

Figure 4. Vertical Shaft Removal

Mercury Thruster Manual

Rachel S Tattersall



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