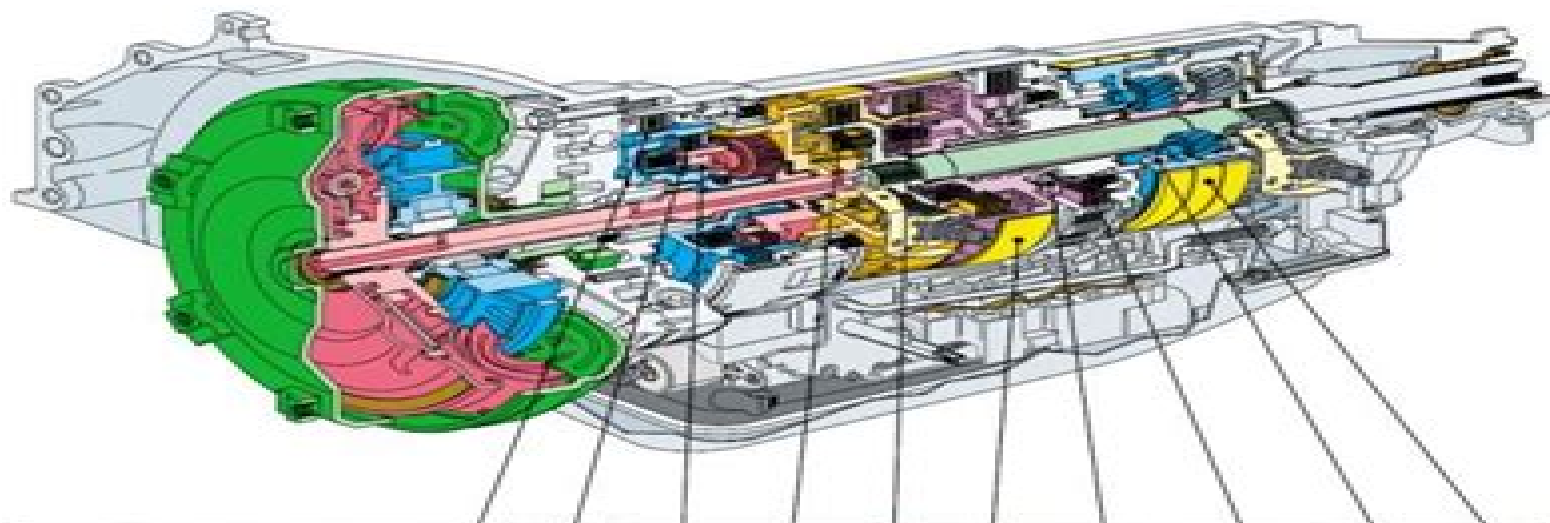


RANGE REFERENCE CHART

HYDRAMATIC 4L80-E - GEAR RATIOS

FIRST	2.48	FOURTH	.75
SECOND	1.48	REVERSE	2.08
THIRD	1.00		



RANGE	GEAR	1-2 SHIFT SOLENOID	2-3 SHIFT SOLENOID	FOURTH CLUTCH	OVERDRIVE CLUTCH	INTERMEDIATE ROLLER CLUTCH	FORWARD CLUTCH	DIRECT CLUTCH	REVERSE 2-1 BAND	INTERMEDIATE SPRING CLUTCH	INTERMEDIATE CLUTCH	LOW ROLLER CLUTCH	LOW AND REVERSE BAND
P-N		ON	OFF			HOLDING							
R	REVERSE	ON	OFF			HOLDING		APPLIED					APPLIED
D	1st	ON	OFF			HOLDING	APPLIED			*		HOLDING	
	2nd	OFF	OFF			HOLDING	APPLIED			HOLDING	APPLIED	OVERRUNNING	
	3rd	OFF	ON			HOLDING	APPLIED	APPLIED		OVERRUNNING	APPLIED	OVERRUNNING	
	4th	ON	ON	APPLIED		OVERRUNNING	APPLIED	APPLIED		OVERRUNNING	APPLIED	OVERRUNNING	
D	1st	ON	OFF		APPLIED	HOLDING	APPLIED			*		HOLDING	
	2nd	OFF	OFF		APPLIED	HOLDING	APPLIED			HOLDING	APPLIED	OVERRUNNING	
	3rd	OFF	ON		APPLIED	HOLDING	APPLIED	APPLIED		OVERRUNNING	APPLIED	OVERRUNNING	
2	1st	ON	OFF		APPLIED	HOLDING	APPLIED			*		HOLDING	
	2nd	OFF	OFF		APPLIED	HOLDING	APPLIED		APPLIED	HOLDING	APPLIED	OVERRUNNING	
1	1st	ON	OFF		APPLIED	HOLDING	APPLIED			*		HOLDING	APPLIED
	2nd	OFF	OFF		APPLIED	HOLDING	APPLIED		APPLIED	HOLDING	APPLIED	OVERRUNNING	

*HOLDING BUT NOT EFFECTIVE

ON = SOLENOID ENERGIZED
OFF = SOLENOID DE-ENERGIZED

⊗ THE SOLENOID'S STATE FOLLOWS A SHIFT PATTERN WHICH DEPENDS UPON VEHICLE SPEED AND THROTTLE POSITION. IT DOES NOT DEPEND UPON THE SELECTED GEAR.

NOTE: DESCRIPTIONS ABOVE EXPLAIN COMPONENT FUNCTION DURING ACCELERATION.

Figure 10

Manual Transmission Interchange Chart

JS Bruner



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