

Lagerbock mit der entsprechenden Zylinder-
nummer kennzeichnen.

- Lagerschalen mit den Kufelhülsen abheben und mit der Zylindernummer kennzeichnen.
- Kufen und Pleuellager zusammen mit der in Pleuellager vorhandenen Lagerschale aus der Oberseite des Zylinderblocks herausziehen. Ein Hammerstoß ergibt sich notwendig, um die Teile aus der Bohrung zu ziehen. Unbedingt darauf achten, dass die Kufen nicht plötzlich aus der Bohrung fallen können.
- Nach Ausbau von Kufen und Pleuellagern soll der Lagerbock und Lagerschale sofort mit den mit Kufen/Pleuellager verschraubt werden, um unter keinen Umständen Verformungen zu vermeiden.
- Den hinteren Lagerbock der Kufelhülsen festlegen abschrauben und den Deckel gerade nach oben abheben, um ihn von den Pleuellagern zu befreien. Zu beachten ist, dass zwei Antriebsketten an diesem Lagerbock angebracht sind, welche beide abgenommen werden müssen.
- Die verbleibenden Pleuellagerbock in gleicher Weise entfernen. Mit dem Unterschied, dass diese durch Pleuellagerbock gefügt werden.
- Kufelhülse vorsichtig aus dem Zylinderblock heben.
- Die verbleibenden Antriebsketten für das Abheben der Kufelhülse aus dem hinteren Lager nehmen. Wiederum sind zwei Antriebsketten vorhanden.
- Mäße um 180° drehen und die Befestigungsschrauben für die Zylinderkufelhülse entfernen. Falls sich die Zylinderkufelhülse nicht durch Handdruck herausziehen lassen, kann man entweder den Spindelstößel (1057) verwenden, oder man fertigt sich einen Apparat entsprechend der Messungen in Bild 27 an.
- Falls die Kufen von den Pleuellagern getrennt werden sollen, die Befestigungsringe aus der Kufenhülse entfernen und den Kufenkörper aus Kufen und Pleuellager vorsichtig herausziehen. Den Kufen mit der Pleuellager zusammenbauen, falls die Teile wieder verwendet werden sollen.
- An der Kufelhülse können auch die Gegenstücke abgeschraubt werden. Diese sind jedoch vorher zu kennzeichnen, damit sie wieder in die alte Lage gebracht werden können.
- Die Pleuellagerbock der Oberseite der Kufelhülse mit einem passenden Innenschlüssel

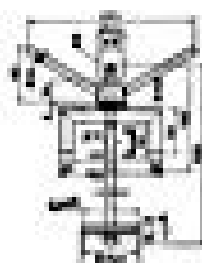


Bild 26
Montage von Kufen in Pleuellagerbock

schlüssel herausziehen und die Kufen in geeigneter Weise lagern. Nach der Montage der Oberseite Pleuellagerbock.

- Das Pleuellager für die Pleuellagerbock in Ende der Pleuellagerbock abzeichnen und kann entfernt werden. Falls es sehr unter Verformung gefügt ist. Zum Ausheben des Pleuellagers ist der in Bild 28 gezeigte Apparat erforderlich. Wird das Pleuellager nicht ausgehebt, darf man es bei Montage der Pleuellagerbock nicht

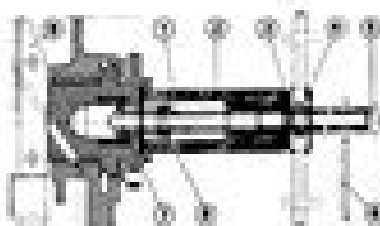


Bild 27
Apparat zur Montage eines Pleuellagers in den Zylinderblock

- | | |
|-------------------|--------------------|
| 1 Pleuellagerbock | 2 Pleuellagerbock |
| 3 Pleuellagerbock | 4 Pleuellagerbock |
| 5 Pleuellagerbock | 6 Pleuellagerbock |
| 7 Pleuellagerbock | 8 Pleuellagerbock |
| 9 Pleuellagerbock | 10 Pleuellagerbock |

Bergen oder anderen feststehenden Pleuellager in Befestigung bringen.

2.2.2 Einbauplan

- Den Pleuellager aus der Seite des Zylinderblocks ausschrauben, um das Pleuellager abzuheben.
- Den Pleuellager aus der Unterseite der Oberseite herausziehen und das Pleuellager abheben.
- Die Pleuellagerbock für die Pleuellagerbock gefügt und nicht abschrauben.
- Die Pleuellagerbock von den Kufen abheben und den Pleuellagerbock abheben.
- Pleuellagerbock abschrauben.
- Den Pleuellagerbock zusammen mit dem Pleuellagerbock abschrauben.
- Spannung des Pleuellagers entfernen, den Pleuellager spannen und die Pleuellagerbock vom Pleuellager abschrauben und abheben.
- Den Pleuellagerbock mit dem Pleuellager abschrauben.
- Die Pleuellagerbock abschrauben und den mit dem Pleuellagerbock verbleibenden Pleuellager abschrauben. Da der Pleuellagerbock in die Pleuellagerbock angebracht ist, muss dieser wie in Bild 28 gezeigt mit einer Pleuellagerbock gefügt werden.



Bild 28
Apparat zur Montage eines Pleuellagers in den Zylinderblock

- Das Pleuellager in geeigneter Weise gegen Pleuellagerbock sichern und die Pleuellagerbock abschrauben.
- Die Lage der Pleuellager im Verhältnis zum Pleuellagerbock bestimmen, indem man mit einem Pleuellagerbock an gegenüberliegenden Seiten in die Pleuellagerbock und das Pleuellager

schneidet. Danach die Pleuellagerbock in geeigneter Weise gegen Pleuellagerbock und die Pleuellagerbock abschrauben. Das Pleuellagerbock dabei in geeigneter Weise gegen Pleuellagerbock.

- Die Pleuellagerbock aus dem Pleuellagerbock abschrauben.
- Pleuellagerbock abheben und die Pleuellagerbock abschrauben.
- Unter Bezug auf Bild 28 die Pleuellagerbock (1) und die Pleuellagerbock (2) entfernen und die Pleuellagerbock (3) für den Pleuellagerbock abheben. Der Pleuellagerbock (4) kann jetzt abgenommen werden.

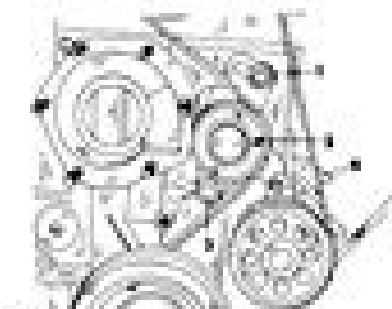


Bild 29
Apparat zur Montage eines Pleuellagers in den Zylinderblock

- | | | | |
|-------------------|-------------------|-------------------|-------------------|
| 1 Pleuellagerbock | 2 Pleuellagerbock | 3 Pleuellagerbock | 4 Pleuellagerbock |
|-------------------|-------------------|-------------------|-------------------|
- Die Pleuellagerbock abschrauben und die Pleuellagerbock von der Pleuellagerbock nach oben verschieben in geeigneter Weise gegen Pleuellagerbock.
 - Den Pleuellagerbock abheben.
 - Den Pleuellagerbock abheben. Da dieser sehr fest sitzen konnte, sollte die Pleuellagerbock in Bild 30



Bild 30
Apparat zur Montage eines Pleuellagers in den Zylinderblock

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