



400-660LC42003

REPAIR MANUAL

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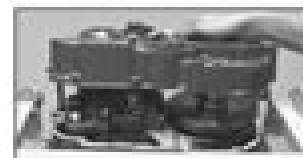


Parting of engine housing

- Loosen the upper half housing bolts.
- By grip with spanners and remove all the housing bolts.
- Release engine mount on engine mount stand.
- Lift right hand housing half with wedge pins bearing on the frame provided, or push with a thin light plastic mallet (never against the engine shaft).

CAUTION

CAUTION: When working on the engine, always wear eye protection. Never touch the rotating elements and avoid hot surfaces.



- Remove housing half and push.



- Take the step 8.750 off the right shaft and set to the inside of the frame.
- Turn off the engine.
- Remove the oil sump from the housing by hand.



- Take the lower half of the roller housing and the timing belt off the camshaft.



Removing the oil sump

- Push back the plate 8.750 and pull the shaft out of the roller housing.
- Remove oil sump head bolt 8.750 and remove timing gear.



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AN Whitehead



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