

Schaltgabel mit gleichlangen Schenkeln in das Schaltband der Antriebswelle einhängen. Die beiden anderen Schaltgabeln in die Schaltbänder der Abtriebswelle einhängen und dabei auf die Markierungen vom Zerklen achten. Gezurchnete Schaltgabeln sollen in das selbe Schaltband wie vorher montiert werden.

Hook shift forks with legs of same length in the pair of the drive shaft. Fit the other two shift forks into the gears of the take off shaft, paying attention to the assembly markings. Used shift forks should be mounted in the same gear as before.

Schaltwellen mit Aufhänger für das Antriebsstück nach oben in das Gehäuse stecken, Schaltgabeln an der Schaltwellen anhängen und Schaltmechanik montieren. Die kürzere Schaltgabeln ist bei der Antriebswelle zu montieren.

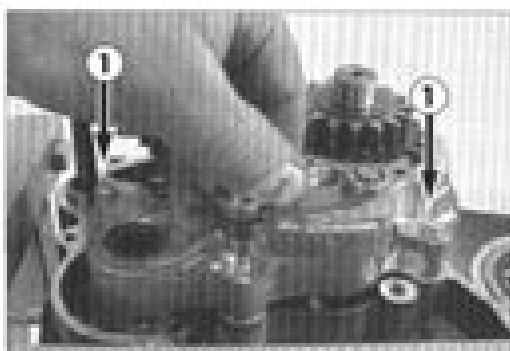
Insert shift drum into the housing with the holder for the driving component facing up. Fit the shift forks to the shift drum and mount shift rails. The shorter shift rail must be fitted to the drive shaft.

Vor der Montage des Schaltungsgrägers prüfen, ob die beiden Pufferrollen montiert sind.

Schaltungsgräger montieren, die 2 Schrauben (1) mit Loxite 242 sichern und festziehen. Auf die dritte Schraube Antriebshebel, Federrollen, Antriebshebel und Schalter #1 mit einschrauben, auf Gewinde Loxite 242 auftragen und festziehen.

Before mounting the shifting mechanism support, check whether the two roller buffers have been fitted.

Mount shift system support, secure the two screws (1) with Loctite 242 and tighten. Slide onto the third screw the driving lever, spring bush, locking lever spring and also 1 mm, grease threads with Loctite 242 and tighten.



Aggiungere la forcella con i bracci lunghi uguali all'ingranaggio primario. Inseguire le altre due forcelle dal cambio agli ingranaggi secondari dell'albero secondario facendo attenzione ai contrassegni effettuati durante lo smontaggio. Le forcelle usate devono essere montate sugli stessi ingranaggi come in origine.

Accrocher la fourchette au à les bracs de même longueur au pignon primaire. Accrocher les deux autres fourchettes aux pignons secondaires de l'arbre de sortie en faisant attention aux repères marés lors du démontage. Une fourchette déjà utilisée doit remonter aux pignons d'origine.

Inserire i tamburi selezione nel basamento, montando il dispositivo di arresto verso l'alto; aggiungere al tamburo la forcella a montare la guida forcella; di questa, la più corta deve essere montata vicino all'albero primario.

Insérer dans le carter le guide-fourchettes avec l'élément récessé le système de verrouillage vers le haut. Accrocher les autres des fourchettes et monter les guides. La courte la plus courte correspond à l'arbre d'entrée.

Prima di montare il supporto del cambio, verificare che siano montate le due forcelle di accoppiamento.

Montare il supporto del cambio, assicurare le 2 viti (1) con Loxite 242 e serrare. Sulla terza vite spingere la leva di arresto, la forcella porta mollo, la molla della leva di arresto e la molla #1 con, sulla molla applicare Loxite 242 e serrare a fondo.

Avant de monter le support de mécanisme de sélection, vérifier si les bagues de centrage sont en place.

Mettez en place le support de mécanisme de sélection, serrez les 2 vis (1) de Loxite 242 et les serrez. Insérer sur la troisième vis le levier de verrouillage, la courroie pour le ressort, le ressort du levier de verrouillage et la ressort #1. Prenez à la Loxite 242 et serrez.

# Ktm 620 Duke Repair Manual

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